



BarDIMM™ Pro v8



Installation and Programmer's Guide

Edition 8, July 2023

Using the BarDIMM™ Pro and BarDIMM Box
Intelligent Barcodes Printing System for SAP, other ERPs, Linux, AS-400, Mainframes

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1. Introduction

Barcode technology provides an easy, inexpensive and highly accurate means of data entry and storage for computerized information management systems.

Item identification information (e.g., inventory control, work-in-process tracking, distribution tracking, and other materiel management) is the most common type of data stored in bar code systems.

The BarDIMM Pro products are intelligent modules adding the sophisticated BarDIMM language to a range of printers. They add BARCODE printing and font, macro, logo, and storage capabilities. The BarDIMM Box can be attached to any network or USB printer with PCL5 language compatibility. BarDIMM Pro modules can be plugged inside most HP LaserJet and HP Business Ink Jet printers. With BarDIMM Pro and BarDIMM Box, it has never been so easy and so fast to print professional barcodes!

The full list of supported printers **having the latest firmware** is available on **<https://www.bardimm.com>**

The BarDIMM Language supports complex high-density two-dimensional barcodes like PDF417 and UPS MaxiCode, Data Matrix, QRCode, Aztec and Codablock. Two dimensions mean the reading is performed both horizontally and vertically as information is encoded in both directions. These barcodes are then designated as " 2D Barcodes," and non-2D barcodes are called " 1D Barcodes." Some 2D barcodes can encode up to dozens of kilobytes of data, with features like data compression, macro-barcodes, encryption and error correction algorithms.

BarDIMM Pro and BarDIMM Box also include the standard HP Barcode & More fonts. As a result, OCR-A and OCR-B characters are available and there is then backward compatibility with older applications as well as HP Barcode&More printer drivers.

A complete set of fully scalable symbols is included:

- ◆ The EURO symbol € (the European currency symbol)
- ◆ Safety symbols, electronic and manufacturing symbols to include in labels printing

BarDIMM Pro also features the Freescape system. With Freescape, the Escape code can have a synonym, a user-defined Escape Code or Alternate Escape Code (AEC). This character acts exactly like the standard Escape Code when found at the beginning of a regular PCL sequence, and it can be a printable character. This functionality does allow all kinds of systems to use PCL and BarDIMM Pro, even if they cannot send binary data to a printer.

2. Bar Code Readability

The special issue discussed in this section may pertain to all the bar codes or, in some cases, to a specific bar code generated by the BarDIMM Pro and BarDIMM Box products.

2.1 When Printing With a New Ink Cartridge

On some laser or inkjet printers, a slight degradation of image quality may occur immediately after replacing the ink cartridge. To assure that the bar code images are printed with sufficient quality for later reading with electronic devices, follow these instructions:

- ◆ Ensure that the storage and care instruction that are supported with the ink cartridge were followed before installing the new ink cartridge in your printer.
- ◆ Be sure to change the ink cartridge when necessary. Carefully follow the installation instructions (especially those relating to proper agitation of the cartridge) before you install the ink cartridge.

2.2 Print Density Settings

When printing bar codes, it is recommended that you start at the mid-range of the printer density dial or front panel value (3). Run several bar code samples and check them for readability. Then, if necessary, adjust the printer's density setting accordingly.

The color and type of paper that you are using can also affect the readability of printed bar codes. You should closely monitor this type of printing.

The fonts and bar code algorithms available in the BarDIMM product have been found to be highly readable.

HOWEVER:

JETMOBILE DOES NOT WARRANT AND HAS NOT TESTED THAT THE BAR CODES, OCR-A AND OCR-B CONTAINED OR GENERATED BY BARDIMM PRO and BARDIMM BOX ARE READABLE BY ALL READING DEVICES.

JETMOBILE RECOMMENDS THAT YOU TEST THE READ/WRITE COMPATIBILITY OF THESE BARCODES AND FONTS BEFORE IMPLEMENTING APPLICATIONS.

3. Installing BarDIMM Pro

3.1 BarDIMM Pro USB stick for HP printers

This chapter is only applicable to BarDIMM Pro on USB stick for HP printers. For the BarDIMM Box, please refer to the next chapter.

- You must define a Local Administrator Password on the printer embedded web page to allow BarDIMM to be installed (any password will make it). Verify the BarDIMM Pro part # you are installing is compatible with your printer model. The list of models and BarDIMM Pro part number is available here together with the release notes related to the HP firmware compatibility.

<https://bardimm.com/s>

HP LaserJet printers released after the 1st of August 2022 are not supplied with the USB slot needed to connect third party solutions delivered on Plug&Play USB sticks. They support BarDIMM Pro part numbers JM30100Y and JM300100Z.

There are two solutions to install the BarDIMM Pro USB stick in those devices:

1. Purchase the optional HP Internal USB expansion kit 4XN67A adding two-Internal USB-C Ports for Solutions and order the BarDIMM Pro part number JM30100Y (in USB-C stick form factor)
2. BarDIMM Pro part number JM30100Z (USB-A form factor) can be installed inside the printer formatter after unplugging the USB cable that goes to the printer/MFP walkup USB plug (note that disables the external USB walkup port).

HP LaserJet printers released after Jan 1st 2021 and with '4' as their first digit (i.e. LaserJet M480ef) only have 1 or 2 external USB ports, no internal port. They support BarDIMM Pro part number JM30100Z.

HP LaserJet printers released between the 1st of January 2015 and the 1st of January 2021 are not supplied with the USB slot needed to connect third party solutions delivered on Plug&Play USB sticks. They support BarDIMM Pro part number JM30100F and JM30100X. There are two solutions for those devices:

1. Purchase the HP optional kit B5L28A adding two-Internal USB Ports for Solutions
2. Purchase the BarDIMM Pro part number JM30100X, it is the JM30100F plus a set of special cables that allows to connect the BarDIMM USB stick to the printer controller board using a micro USB connector.

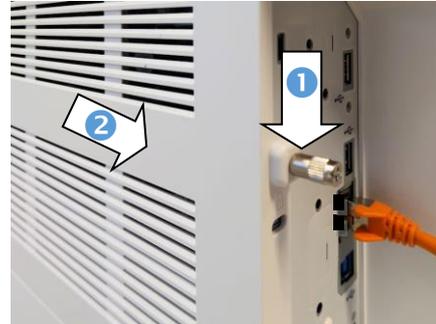
Older HP LaserJet printers have from two to four USB-A connectors, the BarDIMM Pro USB stick can be installed in any of these slots.

Warning: Hazardous voltages are present in the printer. **You must properly switch off the printer, unplug the printer from the LAN and from the power plug before** opening any access cover of the printer. Never remove any access cover or work near exposed electrical parts while the power cable or network cable is connected to the printer or to the wall. Ensure your hands and the environment are clean and dry. If you are not an IT hardware specialist, you must ask a trained and qualified IT technician to install the USB stick it for you. Jetmobile shall bear no responsibility for any direct or indirect damage to individuals, the printer or the surrounding property related to the installation of BarDIMM Pro.

3.1.1 Installing the BarDIMM Pro USB stick on HP printers released after January 1st 2022

This includes HP E785xx, E730xx, E876xx, E731xx, E877xx and E826xx (xx can be digits or letters and indicate variations of the printer model due to engine speed or options), please verify your model on <https://bardimm.com/s>

Open the printer side panel to access its electronic board by opening the side screw then sliding the door laterally in the direction shown for arrow 2.



If you have problems sliding the door, gently insert a screwdriver on the top left then bottom left of that door as there are 2 plastic clips to free on the left side.

The electronic board appears once the side panel is removed.

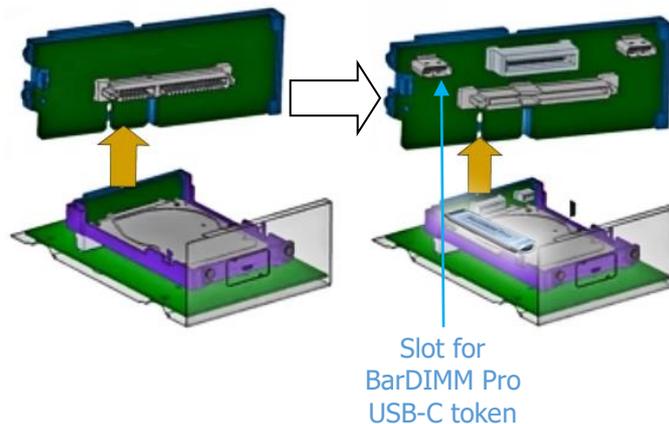


There are two solutions to install the BarDIMM Pro USB stick in those devices:

1. Purchase the HP optional Internal USB expansion kit 4XN67A adding two-Internal USB-C Ports for Solutions and order the BarDIMM Pro part number JM30100Y (USB-C token form factor)
2. BarDIMM Pro part number JM30100Z can be installed inside the printer formatter after unplugging the USB cable that goes to the printer/MFP walkup USB plug (that anyway many Enterprise clients deactivate for security purpose).

Case 1: HP optional board adding two-Internal USB-C Ports for Solutions

That board replaces the HDD riser card connecting the HDD to the printer motherboard, adding 3 connector on top of the HDD connector including 2 USB-C connectors.



The BarDIMM Pro USB stick part # JM30100Y is a compact USB-C token.

- Plug the BarDIMM Pro USB-C token into any one of the two USB-C connectors.
- Close carefully the printer side panel, leaving the USB stick inside
- Connect the printer power and network cables respectively to the power plug and LAN socket
- Start the printer, it may reboot once during the installation process

Case 2: Use the USB male plug that goes to the printer/MFP walkup USB plug

Important: when using that solution, the printer/MFP front panel walkup USB port is deactivated and cannot be used. If you want to keep the front panel USB female plug accessible to print documents from USB stick, you must use the case 1 listed above.



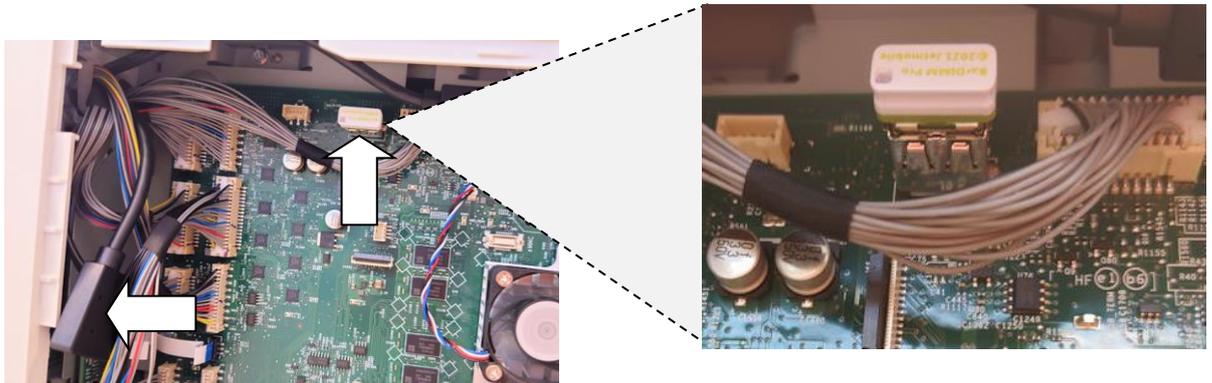
On the top left of the motherboard a USB A male connector connects into a USB-A female connector on the board.

That cable links the front panel walkup USB port to the motherboard.

Open the BarDIMM Pro USB nano stick by removing its plastic cap, keep that plastic cap as you need it to protect another plug.



Unplug the USB-A male connector from the motherboard and attach the BarDIMM Pro plastic cap to that USB-A male connector to protect it. Move the connector to the left side behind cables and insert the BarDIMM Pro nano USB stick where the USB-A male connector was previously attached, as shown below.



- Close carefully the printer side panel, leaving the USB stick inside, connect the printer power and network cables respectively to the power plug and LAN socket, start the printer, it may reboot once during the installation process.

3.1.2 Installing the BarDIMM Pro USB stick on supported HP M4xxx printers released after Jan 1st, 2021

HP Printers introduced after January 1st, 2021 use a new operating system and require new USB sticks compared to previous HP printers, part number JM30100Z, its color is white.

The list of models requiring that are defined here:

<https://www.bardimm.com/bardimm-pro-for-hp-printers.html>

Printer models supporting the JM30100Z that have '4' as their model first number digit (i.e. LaserJet 480ef) have no embedded USB port, the external USB.

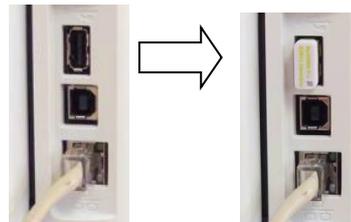
The BarDIMM Pro USB stick JM30100Z needs to be installed on an external USB ports of the printer.

- There is a USB port on the back for both MFPs and Single Function Printers, and another one on the front of MFPs, either one can be used.
- The BarDIMM Pro USB stick needs to stay there permanently.
- BarDIMM Pro part number JM30100Z is a nano USB stick designed for such installation.
- Remove the plastic cap protecting the USB connector
 - The "HP FSM" engraved on the metal connector indicates the stick is for "HP Futuresmart Modern" generation (models released after January 2021).



On supported M4XX printers:

- Locate the USB port you want to use, in that example the rear USB port on a M480ef
- Insert the USB stick in the USB connector
- Reboot the printer
- Important: keep the USB stick in the USB connector otherwise BarDIMM will display "DEMO" across pages that contain barcodes.



3.1.3 Installing the BarDIMM Pro USB stick on HP printers released after Jan 1st, 2015 and before Jan 1st 2021

HP Printers introduced after January 1st, 2015 and before January 1st, 2021 can use solutions stored on USB sticks. The BarDIMM solution for those printers is delivered on a violet USB stick and have the part number JM30100F or JM30100X (JM30100F+cables).

The list of models that support it is available here:

<https://www.bardimm.com/bardimm-pro-for-hp-printers.html>

If the printer is equipped with the optional HP option kit B5L28A - Two-Internal USB Ports for Solutions, refer to chapter 3.1.2 as you just need to insert the BarDIMM Pro USB stick directly in one of the two USB slots.

If the printer **is not** equipped with the optional HP option kit B5L28A - Two-Internal USB Ports for Solutions, you need the BarDIMM Pro part number JM30100X, it includes two special cables that allows to connect the USB stick to the printer controller board.

Important: when using the JM30100X special cable, the printer/MFP front panel walkup USB port is deactivated and cannot be used. If you need to use the front panel USB female plug to let users walk to the device with documents to print on USB stick, you must purchase and install the optional HP option kit B5L28A on which you can plug directly the BarDIMM Pro USB stick.

BarDIMM Pro JM30100X is delivered with two special USB Micro-USB to USB cables, the difference between them is the micro USB plug angle	Cable A	
	Cable B	

A printer model accepts one cable type, the other cable can be properly disposed in a recyclable bin. As an example here is the table for a few HP printers:

Printer model	Cable
HP Color LaserJet M506	A
HP Color LaserJet M527MFP	B
HP Color LaserJet M552, M553	B
HP PageWide Enterprise Color 556	B
HP Color LaserJet M577MFP	B
HP PageWide Enterprise Color 586	B
HP LaserJet M604, M605, M606	A

- Open the printer formatter like to install extra memory. Please refer to your printer manual as the procedure differs between printer models.
- Locate the USB cable with the micro USB, the one in the center.
- Unplug the USB cable from the micro USB board connector.

- Connect the BarDIMM Pro cable micro USB male plug to the printer board micro USB female plug. Only one of cable A and cable B will fit thanks to its angle, you can discard the other cable.
- Connect the BarDIMM USB stick to the cable female full-size USB plug
- Close the formatter, connect the power and network cables back and switch on the printer.

Important: The plug of the micro USB male plug disconnected from the print board (and replaced with the BarDIMM USB cable plug) must be secured away from that same circuit board so that there is absolutely no risk of contact, it could damage the printer. We recommend to apply plastic adhesive tape around that micro USB male plug metallic part for a maximum safety if needed.

If you are not sure about how to do that we recommend you acquire and install the HP USB Kit B5L28A instead of using the BarDIMM USB cable and connect the BarDIMM USB stick to that kit USB plugs

Example on M604, M605 and M606 printers:

HP LaserJet M604, M605, M606		
		
<p>Locate the USB cable with the micro USB, the one in the center</p>	<p>Unplug the middle USB cable from the micro USB board connector.</p>	
	<p>Connect the BarDIMM Pro cable to the board micro USB plug.</p> <p>Close the formatter, put the power cable back and switch on the printer.</p>	

3.1.4 Installing the BarDIMM Pro USB stick on older HP printers

HP Printers supporting solutions stored on USB sticks include all supported printers (non-Futuresmart) introduced before January 1st, 2015 and after May 1st, 2008, their part number is JM30100U.

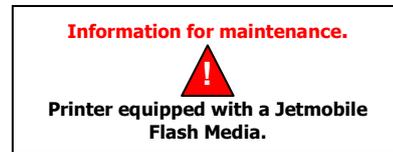
Open the printer formatter like to install extra memory. Please refer to your printer manual as procedure differs between printer models.

Locate the USB slot on the formatter and insert the BarDIMM Pro USB card fully but carefully.



NOTE: Your BarDIMM Pro comes with a special sticker in the box.

This sticker must be **applied on the printer, next to the power switch**. This ensures that maintenance will move the BarDIMM Pro to a replacement unit, should your printer be replaced.

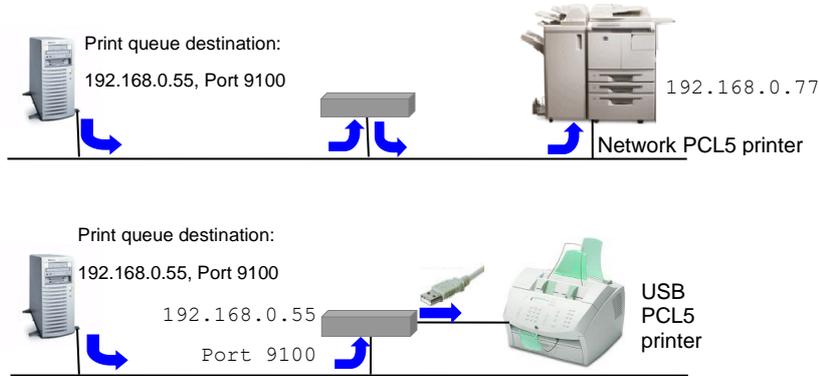


4. Installing BarDIMM Box

This chapter is only applicable to the BarDIMM Box.

Printers for which a BarSIMM, BarDIMM or BarDIMM Pro memory module is not available can be connected to the BarDIMM Box. BarDIMM Box acts as a print job converter and router. To print documents that make use of BarDIMM Pro functionalities, a computer needs to send the PCL5 print flow to the BarDIMM Box as if it were a standard network printer, on port 9100. The BarDIMM Box processes the data, adds the required barcodes, OMR marks or OCR fonts, then reroutes the modified flow to the destination printer or to a USB printer directly attached to the BarDIMM box. The rerouting to another IP address or to the built-in USB port is configured on the BarDIMM Box web page. BarDIMM Box supports 10/100BT Ethernet networks.

The example below shows the BarDIMM box configured with an IP address of 192.168.0.55.



The BarDIMM Box



Front view



Back view

4.1 Connecting the BarDIMM Box

1. Connect the BarDIMM Box to the network using an appropriate RJ45 cable.
2. Connect the BarDIMM Box to your USB printer if applicable.
3. Connect the power supply to the BarDIMM Box and to the main power.
4. There are 2 LEDs in the front of the box,
 - ◆ Green: Power. "On" when the box is powered.
5. Verify the green LED is on. If not, please verify the power supply.
6. Wait 2 minutes for a complete BarDIMM box boot.

4.1.1 Retrieving the IP address of the BarDIMM Box

BarDIMM Box works in DHCP and in fixed IP address modes, which can be set from the BarDIMM box embedded web server. DHCP is used by default. The first step is then to determine the IP address provided by DHCP:

- ◆ The MAC address of the BarDIMM Box is indicated on the small label under the box. It can be used to retrieve the IP address from the list of connected devices on your DHCP server administration tools.

Otherwise, the JetSpool v4.1 tool can discover the BarDIMM Box installed on the network. JetSpool is available from the Jetmobile Knowledge Base at:

[https://www2.jetmobile.com/kb/files/Home / Downloads / Software, utilities and test files /](https://www2.jetmobile.com/kb/files/Home/Downloads/Software_utilities_and_test_files/) Jetmobile Tools

4.1.2 Connecting to the web server of the BarDIMM Box

- ◆ Open a web browser, and enter the IP address of the BarDIMM Box.
- ◆ The BarDIMM Box web page should appear. If not, please verify the IP address.



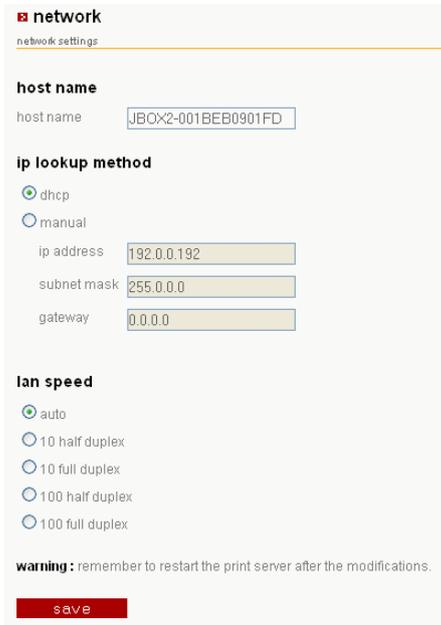
The main login page shows up with the user/password fields:

- ◆ The user name to use is always "admin" and cannot be changed.
- ◆ The password is not set. You must enter the password you wish to use. It will be the set password until a "restore factory default" is performed.

4.1.3 Options in the web server of the BarDIMM Box



This option allows the configuration of the network parameters, the DHCP, and the fixed IP:

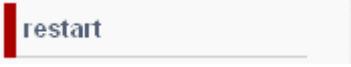


Host name: Host name for the BarDIMM Box. Please change it to the name of the printer it is attached to (ie: "BDBox_LJ1300_Sales").

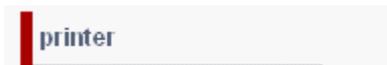
IP lookup method DHCP: Keep "DHCP" to let your network DHCP server automatically assign an IP address to the BarDIMM Box. Select "Manual" to manually assign all network parameters.

LAN Speed: Keep "Auto" or force the LAN setting if necessary.

Save: Click on "Save" to keep the new settings.

Important note: the BarDIMM Box must be rebooted to use the new settings. This is done by clicking on the  button in the home page.

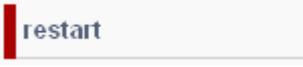
Don't forget to update your browser address as the IP address of the box will be changed as per your wish.

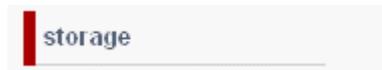


This screen allows you to define where the target printer is: connected to the built-in USB port (lan2USB), or attached to the network (lan2lan). In the latter case, both the IP address and the port must be indicated.

Software log: This option activates the generation of a log file to assist troubleshooting. The log file is automatically erased and restarted once its size reaches 40 KB.

Save: Click on "Save" to keep the new settings.

Important note: the BarDIMM Box must be rebooted to use the new settings. This is done by clicking on the  button on the home page.



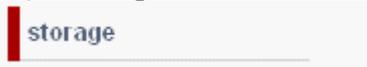
This screen allows you to load various files in the BarDIMM Box:

- ◆ PCL5 forms, macros, and Printer font PJI files
- ◆ BarDIMM Box software upgrades (requires a current maintenance contract)

For more information about forms, macros, and font PJI files please refer to the Macro loading chapter at the end of this manual, or contact your Jetmobile authorized VAR.

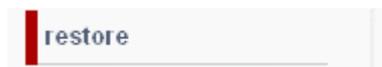


This screen allows you to load firmware updates for the box operating system. This must not be used to load BarDIMM software updates. Uploading an operating system firmware upgrade also removes all software from the BarDIMM Box, including the BarDIMM

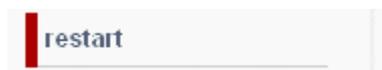
software which will then need to be reloaded using the  screen. The box will automatically reboot.



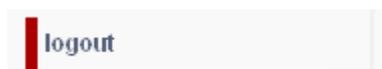
This screen allows you to visualize and save the log file detailing the internal activity of the BarDIMM Box. You may use it to verify network activities and configuration. Access to this information/file might also be requested, should you need technical assistance for the BarDIMM Box.



This screen allows the resetting of the BarDIMM Box back to factory settings, the way it was when you received it. The password will be reset and will need to be redefined at the first login, the configuration is then deleted.



This screen restarts the BarDIMM Box. The reboot takes approximately 2 minutes.



This option closes the web session with the BarDIMM Box

4.1.4 Configuring the BarDIMM Box with a keyboard & screen

In case the BarDIMM Box web page is not reachable, or if you lose the BarDIMM Box password or if the fixed IP address can't be used anymore, it is possible to change the network parameters by connecting a keyboard and a screen to the BarDIMM Box.

- Connect a keyboard and a screen to the BarDIMM Box using the plugs in the back of the device
- Switch on the Box and at the end the boot process when you are prompted for a login press Alt F2 on the keyboard to reach the network configuration screen. You reach the box network settings.

```
.....
JB0X2 - Basic network configuration tool.
This tool helps to configure ethernet interface with
simply IP/NETMASK parameters.
Then you have to fix the real IP/NETMASK values using web pages
.....

The box is currently configured with:

IP address: 192.168.1.30
Netmask   : 255.255.255.0
.....

Point your browser at http://192.168.1.30
or
Change IP and MASK values ? : [y/n]

```

5. Testing BarDIMM Pro and BarDIMM Box

5.1 Testing BarDIMM Pro for HP printers

This sub-chapter is only applicable to the BarDIMM Pro product

For the BarDIMM Box, please refer to the next sub-chapter.

There are two different features built in the BarDIMM Pro: fonts and firmware (the BarDIMM language). They work totally independently, so you may have to test both.

- **Fonts:** The BarDIMM Pro contains the Barcode&More fonts. From the front panel of the printer (if the printer has one), generate a PCL Font List. If **OCR-B** or **[23590]** font names appear in the font list, the BarDIMM Pro fonts are recognized by the printer. This indicates the hardware is recognized by the printer, but it does not mean the firmware is recognized.

- **Firmware:** The following two operations must be performed:

- ◆ From the front panel of the printer, generate a Printer Auto Test. A page is printed, on which the list of "Personalities" appears. The BarDIMM Pro application should be listed on the left side of the page
- ◆ BarDIMM Pro test files are available on the Jetmobile Knowledge Base at <https://www2.jetmobile.com/kb/files/> [Home](#) / [Downloads](#) / [Software, utilities and test files](#) / BarDIMM Pro
 - Send them to the printer to verify whether the BarDIMM Pro is active. If the barcodes are replaced by text, the BarDIMM is not recognized and the printer can run out of memory trying to map barcode parameters to the default text font.

If both tests are successful, BarDIMM Pro is recognized by the HP LaserJet / Business Ink Jet and operates correctly.

If those two tests fail, verify if the BarDIMM Pro you have purchased is compatible with your printer (a label on the board should indicate the compatibility). Please then contact your distributor (please read below).

There is one version of BarDIMM Pro for every HP LaserJet / Business Ink Jet printer model, and the BarDIMM Pro board is not cross-printers compatible. Make sure you have specified the model with your BarDIMM Pro order. LaserJet / Business Ink Jet models are not compatibles together, i.e., **BarDIMM Pro for LJ P4015 cannot work in a LJ CP3505.**

ON PRINTERS WITH HARD DISK, MAKE SURE YOU REMOVE BARDIMM FROM THE PRINTER IF YOU NEED TO REFORMAT THE PRINTER DISK. IF YOU KEEP BARDIMM PRO IN THE PRINTER, IT WILL BE ERASED.

Note: If you erase BarDIMM Pro DIMM by mistake, please contact your Jetmobile VAR for information on BarDIMM Pro media recovery.

5.2 Testing BarDIMM Box

This sub-chapter is only applicable to BarDIMM Box.

- ◆ You can test the BarDIMM box by sending to it a BarDIMM Pro test file. This can easily be done using the JetSpool utility. BarDIMM Pro test files and JetSpool utility are available on the Knowledge Base of the Jetmobile web site <https://www2.jetmobile.com/kb/files/>. [Home / Downloads / Software, utilities and test files](#)

- ◆ You can manually send a BarDIMM Pro test file to a BarDIMM box using the following command line:

```
lpr -S <IP Address> -P raw <filename>
```

where <IP Address> is the IP address of the BarDIMM Box

<filename> is the name of the test file to send

If text replaces the barcodes, the BarDIMM Box is not working properly. Please contact your BarDIMM Box reseller and provide the Log file information to facilitate troubleshooting.

6. BarDIMM Pro and BarDIMM Box Presentation

BarDIMM Pro and BarDIMM Box are intelligent technology solution adding the sophisticated BarDIMM Pro language and advanced capabilities to PCL5 printers. This language provides BARCODE printing capabilities. The only barcode fonts it includes are the fonts of the now discontinued "Barcode&More" HP font cartridge, which have been included under license for backward compatibility purpose, the scalable logos and the scalable OCR-B (ASCII set) as stand-alone font and font-for-barcode-text. BarDIMM Pro also features the unique FREESCAPE capability to print PCL commands from non binary systems.

BarDIMM Pro and BarDIMM Box currently support more than 65 bar code formats (symbolologies) from the most passive to the most complex system (2D, interleaved, triple checksum, etc.).

Each of these formats can be declined in any height from 1/254 inch to 13 inches (1mm to 33 cm) with 1/72 inch increment, bar widths can be defined in 1/600 inch units, code value can be printed as text together with code in many different embeddings with 20 different scalable fonts. As a result, you can generate a million different kinds of bar code formats from BarDIMM Pro and BarDIMM Box!

BarDIMM Pro and BarDIMM Box are not made of fonts but has their own language to describe the barcodes with one number for each type. Numbers from 24580 to 24900 activate the BarDIMM Pro or BarDIMM Box intelligence. All data following the BarDIMM language command is analyzed and converted directly into bar code by the firmware.

Note: In this manual, the escape code is indicated as <Esc>. These five characters must not be entered as individual symbols, but must be replaced with the unique character of ASCII value 27.

Important note: The BarDIMM language is invented and developed by Jetmobile, it benefits from a legal deposit, it is not owned by HP, it's not part of PCL5 and its language is copyrighted. This means it cannot be reproduced or interpreted without a proper license agreement.

7. How to provide data to BarDIMM Pro and BarDIMM Box

1. A Barcode number in the BarDIMM language range (24580-24900) is activated with a BarDIMM language sequence: <Esc>(s#p#h#v#b#s#T where # are parameters.
2. The end of bar code data is determined according to the bar code type:
 - ◆ Bar code data is numeric only: ended by space/CR/LF/FF/Escape code.
 - ◆ Bar code data is alphanumeric: ended by CR/LF/FF/Escape code.

Advice: end the data to barcode with a valid PCL5 regular font sequence, such as <Esc>(10U<Esc>(s0p12hbs4099T

3. Data to barcode is analyzed to verify its characters and length fits in the bar code specs.

If data is invalid an X is printed on bars and an error message describing the problem is systematically added below the bars, preventing the user from blindly printing invalid bar codes.

Transparent Print Data Mode: Some bar code formats support full 128 character set, from ASCII code 0 to ASCII code 127, or full binary data (ASCII 0 to 255): Bar codes Extended 39, Extended 93, 128A, PDF417, 128auto, MaxiCode, EAN/UCC128, Data Matrix, Aztec, Codablock, QRcode.

If you want to print special characters (ASCII code < 32) with these bar codes, a "Transparent Print Data" PCL sequence (<Esc>&p#X, where <Esc> is replaced by ASCII char 27 decimal or by '~' and where # is replaced with the number of data bytes that follow until the next escape sequence) must follow immediately the font selection sequence. This is the only way to know how many characters have to be printed as bar codes. Please analyze the sample Code/EAN/UCC 128 test files for more information.

4. Some formats require what is called a checksum. A checksum is a value, result of a complex calculation on the code data. This value is added to the end of the data and used by the code reader to proof the reading. BarDIMM Pro and BarDIMM Box calculate automatically the checksum(s) of bar codes that need it. Bar codes can have up to two checksums (MSI Plessey, UCC128). If the checksum is provided with fixed length data (EAN 8/13, UPC) it is ignored.
5. The bar code is generated according to parameters in the BarDIMM Pro Language command. The **T** parameter selects the Barcode type.

As BarDIMM Pro and BarDIMM Box are algorithm-only, you can apply the scaling independently in the X and Y axis for the 1D barcodes. In the past, with standard scalable fonts, bigger size meant larger bars, resulting in an unreadable code that was too wide, and small size meant thinner bars, also resulting in unreadable codes. Some barcodes are standardized and cannot be resized. Some 2D barcodes can be resized by columns/rows or by defining a ratio.

The bar code can be of any height, in the 3 to 960 point size range (1 point size = 1/72 inch).

The current cursor position is the location of the bottom left corner of the leftmost black bar, whatever bar code text parameter is provided.

Every bar code system has default options, activated when parameters are not provided. The user does not need to provide all parameters. As an example, if the height is omitted, the default size is used. Every code has its specific default values, based on international standards.

6. If required, BarDIMM Pro and BarDIMM Box prints the code value as centered text with the bars, either under, half-embedded in, full embedded in, or above the bars. Checksum and flag characters are automatically placed in the right place for some systems (EAN 8/13 and UPC), according to the international standards. Automatic sizing limits the embedded text point size, there is no limit for text above or under bar code.
7. After bar code printing completion, cursor is set after the bottom right corner of the rightmost black bar.
8. If another bar code then needs to be printed, just locate the cursor to a new position and send the barcode data. The BarDIMM language command does not need to be sent again unless the barcode format changes.

Important note for BarDIMM Pro: Should you need to upgrade your printer firmware:

- ◆ It is recommended to uninstall BarDIMM Pro (Switch off and unplug all cables from your printer/MFP, remove the BarDIMM Pro DIMM, CompactFlash or USB, then plug back all cables and switch on the printer).
- ◆ Perform the firmware upgrade and verify the success through the configuration page.
- ◆ Reinstall the BarDIMM Pro module inside the printer.

Not following this procedure may lock your printer and require direct HP support.

8. FREESCAPE feature

PCL codes always begin with the non-printable Escape code (Hexa: 1B, Dec: 27). Some systems cannot use or send binary data to a device. Binary means any character other than a letter, punctuation or a digit. Such systems include Mainframes where printers are connected to terminals, and AS/400. That can be a problem to use the HP PCL language, and to use Barcodes. With the FREESCAPE feature, the Escape code has a synonym, a user-defined Escape Code or Alternate Escape Code (AEC). This character acts exactly like the standard Escape Code when found at the beginning of a regular PCL sequence. Default value for the AEC is the TILDE '~'. Freescape is smart enough to ignore the EAC if it is found as pure data. You can mix regular Escape Codes and Alternate Escape Codes. The AEC can be one of 10 characters.

Note: The Freescape Escape sequence setting is only valid for the current job.
If you want to set the Freescape character permanently check paragraph 8.1.1

There is a BarDIMM Pro and BarDIMM Box language sequence to change the Alternate Escape code:

<Esc or AEC>**#J

Where # is the ASCII decimal value of the new AEC: 34 ("), 35 (#), 36 (\$), 47 (/), 92 (\), 63 (?), 123 ({), 125 (}), 124 (|), 126 (~) and 27. *Indicating 27 disables Freescape.*

8.1 Setting the Freescape settings

With BarDIMM Box, the box embedded web page allows to configure the settings.

With BarDIMM Pro the Freescape feature can be activated/disabled/ configured for all jobs on the front panel of the printer.

Browse through the menu options until BAR MICR MENU appears.

8.1.1 To activate/deactivate Freescape using the printer menu

- ◆ Press the **Item** → key until **FREESCAPE=ON** or **FREESCAPE=OFF** appears
- ◆ Press the **Value +** key to toggle between **ON** and **OFF**
- ◆ Press the **Select** key to validate the choice

When Freescape is deactivated, only the regular Escape code (Hexa: 1B, Dec: 27) can be used to start PCL commands.

To change the Freescape, AEC character (**should be performed at installation time**):

- ◆ Press the **Item** → key until **AEC CHAR=** appears
- ◆ Press the **Value +** and - key to toggle between possible AEC. By default, pick TILDE
- ◆ Press the **Select** key to validate the choice

Note: The choice will be valid for the next incoming print job.

8.1.2 To activate/deactivate Freescape using a configuration file:

Use the Universal Barcoding Interface feature detailed next chapter.

9. Universal Barcoding Interface feature

It is sometime necessary to support legacy PCL5 barcoding sequences present in print flows, when those sequences have been arbitrarily defined by their vendor, or set some permanent parameters such as Freescape by sending a file to the printer.

The BarDIMM Universal Barcoding Interface is a feature of BarDIMM Pro v8 and later that allows to create a print file that sets the Freescape value or configures BarDIMM Pro to print barcodes with the exact same PCL5 sequence that was used with another printer barcode solution.

9.1 Configuring the default Freescape character

It is possible to define the default Freescape character by creating a UBI command that contains the ASCII code for the Freescape character.

9.2 Converting PCL5 sequences

BarDIMM Universal Barcoding Interface converts the legacy font sequence into a legitimate BarDIMM Pro PCL5 sequence.

The command to configure the converter uses the following font parameters:

- ◆ Font symbol set ("`<Esc>`" parameter)
- ◆ Font number (T parameter)
- ◆ p parameter
- ◆ v parameter
- ◆ h parameter
- ◆ b parameter
- ◆ s parameter

All parameters must be defined; a * value is used for parameter not found in new font sequence

9.3 How to use the UBI and send the configuration to the printer

The Universal Barcode Interface is configured through a binary PCL5 file sent to the printer in example using a FTP connection. The UBI settings are then stored permanently in the printer.

The settings are made of a text file encapsulated in a PCL5 header and footer. That text file defines the PCL5 sequence received from the host (PC, server), with the symbol set, T, p, b, s, v and h parameters, one line defines one barcode/font sequence conversion.

For each of the parameters the text file defines the conversion from the value received in the print flow to the value BarDIMM Pro can process.

9.4 UBI text file format for default Freescape character

The text file is made of lines separated by <cr><lf>

F#value

#value is the ASCII value of the Alternate Escape Code: 34 ("), 35 (#), 36 (\$), 47 (/), 92 (\), 63 (?), 123 ({), 125 (}), 124 (|), 126 (~) or 27. *Indicating 27 disables Freescape.*

Example, UBI command to set the Freescape value to ~ character:

```
F126<cr><lf>
```

9.5 UBI text file format for font conversion

The instructions are in an ASCII text file made of lines separated by <cr><lf> (use Notepad or Notepad++ to create that file, don't use Word)

```
R#R1;T#T1=#T2;(1=#(2;P#p1=#p2;V#v1=#v2;B#b1=#b2;S#s1=#s2<cr><lf>
```

#R1: the unique record number (1 to 50), no need to have them contiguous, the file can contain any number of records as long as that's less than 51.

#T1: received font number (i.e.: 20010) #T2: corresponding BarDIMM font ID

#(1: received font symbol set (i.e.: 8U) #(2: Any font symbol set (BarDIMM won't use it)

#p1: received font p parameter (i.e.: 0) #p2: corresponding BarDIMM p parameter

#v1: received font v parameter (i.e.: 12) #v2: corresponding BarDIMM v parameter

#h1: received font v parameter (i.e.: 12) #h2: corresponding BarDIMM v parameter

#b1: received font b parameter (i.e.: 1) #b2: corresponding BarDIMM b parameter i.e.: 4,8

#s1: received font s parameter (i.e.: 1) #s2: corresponding BarDIMM s parameter i.e.: 4,8

* is a wildcard for the parameters that end with 1, to make a match with any received font parameter. It can only be used for received font sequence, not for BarDIMM parameters and not for 'T'

All parameters must be defined and a * value can be used for parameter not found in received font sequence (i.e. the h or v parameters)

9.6 Example of UBI text file

Below is an example of three UBI text file records for font conversion:

```
R1;T3000=24700;(*=10U;p1=2;v12=10;h*=0;b1=3,6,8,12;s*=4,6,8,12
```

```
R2;T3010=24710;(8U=8U;p0=2;v*=10;h*=2402;b3=2,4,6,8;s*=2,4,6,8
```

```
R3;T3012=24720;(1Q=1Q;p0=1;v*=20;h22=2;b1=6,12,18,24;s0=7,12,18,24
```

The first record states that a PCL5 font sequence ending with 3000T, of any symbol set, with value 1 for its p parameter, value 12 for its v parameter, any value for its h parameter, value 1 for its b parameter and any value for its s parameter, will be converted into <Esc>(10U<Esc>(2p0h10v3,6,8,12b4,6,8,12s24700T

Received PCL5 sequence -> PCL5 sequence processed by BarDIMM with that sample UBI text file:

```
<Esc>(14U<Esc>(s1p12v1b0s3000T ->
<Esc>(10U<Esc>(2p0h10v3,6,8,12b4,6,8,12s24700T

<Esc>(8U<Esc>(s0p12h3b1s3010T ->
<Esc>(8U<Esc>(2p2402h10v2,4,6,8b2,4,6,8s24710T

<Esc>(1Q<Esc>(s0p22h1bs3012T ->
<Esc>(1Q<Esc>(1p2h20v6,12,18,24b6,12,18,24s24720T
```

9.7 How to build the UBI definition file

You can use any text editor such as notepad to write the UBI text file.

The UBI text file definition must then be converted into a binary file, then sent to the printer that host BarDIMM v8 or later to be usable by BarDIMM Pro.

The no-charge UBIwrapper command line utility provides that service, it:

- ◆ Converts a UBI test file text file into a UBI binary file
- ◆ Sends the UBI binary file to a target printer (that printer must be equipped with BarDIMM Pro v8 or newer)

The UBIwrapper utility can be downloaded from www.bardimm.com, Download/Manual and tools menu. You need to create an account on the support portal, it is free.

9.8 Installation of UBIwrapper

Just unzip the content of the UBIwrapper.zip file in a directory, it contains the utility, a readme.txt file and two sample files.

9.9 Using UBIwrapper

Using UBIwrapper is about running a command line with all appropriate parameters.

You can run the utility with no parameter to get the syntax:

```
D:\bardimmpro>ubiwrapper
```

```
BarDIMM Pro UBI wrapper v8.0.1.09 20160922 (c)2016 Jetmobile Pte Ltd
```

```
Syntax: ubiwrapper <options> <textfileIn> <binaryfileOut>
```

```
Options: -s for silent mode
```

```
-o<IP> for sending the file to an IPv4 address
```

```
Example: ubiwrapper -s -o146.94.80.10 settings.txt settings.prn
```

9.10 UBIwrapper syntax

```
UBIwrapper <options> <textfilein> <binaryfileout>
```

Where:

<textfilein> must be replaced with the path and filename for the UBI text file

<binaryfileout> must be replaced with the path and filename for the resulting UBI binary file ready to be sent to the printer equipped with BarDIMM Pro

<options> is empty or one or more of the following options:

-s to remove screens messages during the process

-o<IPv4> to send the resulting file to a network printer
IP address, using its IPv4 address

Once the UBI settings have been received by the printer, the printer recognizes the new PCL5 font commands and converts them to the appropriate BarDIMM Pro barcode-related PCL5 commands.

9.11 Limitations of the UBI technology

You must verify the data that goes with the legacy PCL5 barcoding command to support, is of a data compatible with BarDIMM Pro.

As an example, and not limited to those:

- ◆ the data for barcode 128 should be received exactly the way it will be read by a barcode reader, without any special encoding (some low-level barcode solutions require such awkward custom encoding)
- ◆ the data for GTIN/EAN128 should not include changes between sets A/B/C as those encoded in the legacy application may be proprietary and not follow the norm. Some tests should be performed to verify if the legacy encoding follows the standard.
- ◆ the data for GTIN/EAN/JAN 8/A/10/13 needs to be sent to the printer exactly as it shows up below the barcode, no proprietary encoding is supported.

Important: The UBI may not be able to support your legacy barcode printing PCL5 flows and such a case won't characterize a defect.

As explained above the BarDIMM Pro Universal Barcode Interface cannot and will not resolve all legacy compatibility cases, due to the heavily proprietary nature of legacy barcode solutions based on fonts (and font encoding hacks). In all cases extensive tests must be performed when using the UBI, to verify the data coming from the legacy application does not include any custom encoding, as that would make the resulting barcode different from the expected output.

10. OCR-A and OCR-B fonts

PCL Escape sequences to call those fixed-size fonts:

OCR-A: <Esc>(00<Esc>(sp10h12vsb104T

OCR-B: <Esc>(10<Esc>(sp10h12vsb110T

	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
32		!	¢	#	£	¥	&		()	*	+	,	-	.	/
48	0	1	2	3	4	5	6	7	8	9	:	;	<	=	>	?
64	@	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
80	P	Q	R	S	T	U	V	W	X	Y	Z	(\)	^	_
96		a	b	c	d	e	f	g	h	i	j	k	l	m	n	o
112	p	q	r	s	t	u	v	w	x	y	z	{		}		

This table shows the OCR-A character set.

The "Barcode&More" OCR-B font character table is the same.

11. How to use BarDIMM Pro and BarDIMM Box

Barcodes are activated using a font-like escape sequence, generated:

- from specific developments, where developers write code that generate PCL code with BarDIMM language extensions,
- from standard ERP software such as SAP. Please read the SAP chapter in that manual for more information. OSS notes are available from the www.bardimm.com WEB site.
- please make sure you read carefully the chapter " Bar Code Formats Characteristics: Usage and Format " at the end of this manual to fully understand the particularities of the barcode you need to generate.

12. BarDIMM Language Syntax

12.1 T parameter Esc(s#T (Typeface): barcode type

24600	GTIN12-UPC-A	24620	GTIN/EAN/JAN-8
24601	UPC-A +2	24621	EAN/JAN-8 +2
24602	UPC-A +5	24622	EAN/JAN-8 +5
24610	GTIN12-UPC-E (UPC-E0 & UPC-E1)	24630	GTIN/EAN/JAN-13
24611	UPC-E +2	24631	EAN/JAN-13 +2
24612	UPC-E +5	24632	EAN/JAN-13 +5
24640	25 (2 of 5) interleaved	24650	25 OMR industrial
24641	25 interleaved + CHK	24651	25 indust + CHK
24642	German Postal 25 Leitcode 13	24660	25 matrix
24643	German Postal 25 Leitcode 11	24661	25 matrix + CHK
24670	39 (3 of 9)		
24671	39 + CHK	24700	128 autoswitch
24672	39 (3 of 9) encode space before data	24701	128 A
24673	39 + CHK encode space before data	24702	128 B
24680	39 extended	24704	128 C
24681	39 extended + CHK	24710	UCC-128 19digits only
24675	Danish PTT 39 barcode	24720	GS1-128/EAN-UCC-128
24676	French Postal 39 A/R		
24690	93	24770	ZIP+4 POSTNET 5
24691	93 extended	24771	ZIP+4 POSTNET 9
		24772	ZIP+4 POSTNET 11
		24775	Intelligent Mail Barcode
		23591	USPS ZEBRA
24644	USPS 25, 11 digits Tray Label bcde		
24645	USPS 25, 8 digits Sack Label barcode	24760	MSI
		24761	MSI +CHK10
24750	CODABAR	24762	MSI+CHK10 +CHK10
24751	CODABAR +CHKmod16	24763	MSI+CHK11+CHK10
24780	Singapore 4 State	24800	UPS MaxiCode™
24785	Australia 4 State 37-CUST	24820	DataMatrix™ and GS1-DataMatrix™
24786	Australia 4 State 52-FF-MET	24830	Aztec
24787	Australia 4 State 67-FF-MET	24840	Codablock F
24790	Royal Mail 4 state Customer code	24850	PDF417
24795	Netherlands KIX postal barcode	24855	Macro PDF417
		24860	QRCode™ Model 1
24810	GS1 DataBar-14/RSS-14™	24861	QRCode™ Model 2
24811	GS1 DataBar-14/RSS-14 Truncated	24862	Swiss QRCode™
24812	GS1 DataBar-14/RSS-14 Stacked	24863	GS1-QRCode™
24814	GS1 DataBar/RSS Limited	24899	OMR marks
24815	GS1 DataBar-14/RSS Expanded		

PLEASE READ THE BARCODE INFORMATION CHAPTER

12.2 p parameter Esc(s#p – caption text format

1-D BARCODES:

Control if/how human-readable (caption) text is printed with bar code

- 0 Use default value
- 1 Don't print human readable text
- 2 Print human readable text embedded
- 3 Print human readable text half-embedded
- 4 Print human readable text under code
- 5 Print human readable text above code

Specials:

- ◆ Add 10 to print UPC/EAN/JAN checksum middle left rather than bottom left of bar code.
- ◆ Add 10 to print start&end * characters with 39 bar code text
- ◆ Add 10 to not ignore (and) in string to barcode as EAN128
- ◆ Add 20 to format text for French and German postal barcodes
- ◆ Add 100 to print checksum character with text.
Example: text under code for French postal barcode: 24p

AUSTRALIA POST 4STATES BARCODE:

- 0 Use N symbol set for Customer Information (digits only)
- 1 Use C symbol set for Customer Information (alphanumeric)

2-D BARCODES:

PDF417: 0 to 8: defines the ECC (error correction) level

1000 to 1400: defines the ECC level based on the size of the codeword relative to the data size, in percent (0 to 400). The matching ECC level will automatically be calculated.

Aztec: 0: Default ECC (error correction) level of 23% + 3 Codewords

1 to 99: defines the ECC (error correction) level in %

101 to 104 = #layers (+100) in Compact format

201 to 232 = #layers (+200) in Full-Range format

300 = Aztec "Rune" format

QRCode:

0: Default ECC (error correction) level of 5% (M)

1: Low ECC/ High Density level (L)

2: Standard ECC level (M)

3: High reliability/ECC level (Q)

4: Ultra High reliability/ECC level (H)

OMR:

OMR rotation: 0: Horizontal OMR marks (default)

1: Vertical OMR marks

12.3 h parameter Esc(s#h – caption text font

1-D BARCODES:

Controls what font is used for the human-readable (caption) text and what color for both bars and caption text

Format: DCBA, numeric value, where

A: Typeface	0 Use Courier to print text (default)
	1 Use Letter Gothic to print text
	2 Use Univers to print text
	3 Use Univers Condensed to print text
	5 Use OCR-B to print text (great with UPC/EAN)
B: Size	0 Use automatic font size
C: Style	0 Use Default (Bold)
	1 Use Regular
	2 Use Italics
	3 Use Bold
	4 Use Bold Italic
D: Color	0 Black (default)
	1 White
	2 Red
	3 Green
	4 Yellow
	5 Blue
	6 Magenta
	7 Cyan

Example: text in Univers Bold Italic, red bars&text: 2402h

12.4 v parameter Esc(s#v – bars height

1-D BARCODES:

Short bar height in 1/60th of inch (0.42mm)

Minimum sizes apply.

Example: Bar code in size 1 inch (25.4 mm): 60v

2-D BARCODES:

QRCode, 0 Normal

Aztec: 1 Reverse Video

MacroPDF417: Barcodes matrix height

#1, Number of PDF417 per column before starting a new column (default:1)

#2, Kept for future usage

Example: Up to 2 PDF blocks in height for MacroPDF417: 2v

PDF417 and Macro PDF417: PDF417 block maximum height and width

#3, Maximum width in dots for PDF417 block (in 600th of inch)

#4 Maximum height in dots for PDF417 block (in 600th of inch)

Codablock: barcode size

#1, single line bar height in 1/60th of inch (0.42mm), same unit as fonts

#2, Maximum number of rows for the Codablock symbol

#3, Maximum number of columns for the Codablock symbol

Example: Lines pointsize 20, 5 rows/20: 20, 8,10v

Data Matrix: optional matrix size

#1, Matrix columns

#2, Matrix rows

When the s parameter is not defined, automatic scaling is on

Valid parameters: 8,18 8,32 12,26 12,36 16,36 16,48 10,10 12,12 14,14 16,16
18,18 20,20 22,22 24,24 26,26 32,32 36,36 40,40 44,44 48,48 52,52 64,64
72,72 80,80 88,88 96,96 104,104 120,120 132,132 144,144

Example: 12 by 36 matrix: 12,36s

OMR: OMR mark length in 1/60th of inch (0.42mm)

Example: 1 inch long OMR mark: 60v

12.5 b parameter Esc(s#1,#2,#3,#4b - bars

1-D BARCODES:

Bar Widths

- #1, bar width, first (thin) width in dots (1/600 inch)
- #2, bar width, second width in dots (1/600 inch)
- #3, bar width, third width in dots (1/600 inch)
- #4, bar width, fourth width in dots (1/600 inch)

Example: Thin bars 4 dots, thick bars 8 dots: 4,8b

2-D BARCODES:

PDF417: Symbol format parameters

- #1, Maximum number of rows for the PDF symbol
- #2, Maximum number of columns for the PDF symbol
- #3, =1 #1 and #2 are the mandatory size for the PDF symbol
=0 or not specified: #1 and #2 are maximum size (default)
- #4, =1 The PDF417 symbol is truncated on its right side
=0 The PDF417 symbol is not truncated (default)

Example: 8 columns, 10 lines mandatory size, non truncated:
8,10,0b

Data Matrix, QRCode: Symbol format parameters

- #1, Small module height in dots (1/600 inch)

Aztec: Symbol format parameters

- #1 Small module height in dots (1/600 inch)
- #2 Bar undercut parameter. Value: 0 to (#1)-1 dots, default = 0

Codablock: B parameters like for 1D Barcodes

OMR: OMR mark thickness in dots (1/600 inch)

- #1, regular mark thickness, in dots (1/600 inch)
- #2 heavy mark thickness, in dots (1/600 inch)

Example: 1/010 inch for thin mark and 1/020 inch for thick mark:
6,12b

12.6 s parameter Esc(s#1,#2,#3,#4s - spaces

1-D BARCODES:

Space Widths

- #1, space width, first (thin) width in dots (1/600 inch)
- #2, space width, second width in dots (1/600 inch)
- #3, space width, third width in dots (1/600 inch)
- #4, space width, fourth width in dots (1/600 inch)

Example: Thin spaces 4 dots, thick spaces 8 dots: 4,8s

Note: the b parameters can be sent alone if the **b** and **s** parameters are identical. It allows sending shorter PCL barcoding commands to the printer.

2-D BARCODES:

PDF417: Symbol format parameters

- #1, Symbol black/white module height compared to the width (1 to 10).
Unit=minimum module width (default=3)
- #2, X parameter for the symbol X/Y size ratio (default: 2 for 2/3)
- #3, Y parameter for the symbol X/Y size ratio (default: 3 for 2/3)
- #4, Symbol module min width (1 to 100).

Unit=1/100 inch (default value=10).

The width value triggers a predefined scaling of the base barcode.

Example: square PDF, minimum module width, smaller module size: 1,1,1,5s

QRCode:

#1: Symbol set for input data

- 0 Use default (Automatic: JIS/ShiftJIS)
- 1 Numeric (0to9)
- 2 Alphanumeric (0to9, uppercase A to Z, space \$%*+-. /:)
- 3 Binary 8-bits/byte data (JIS 8-bit character set (Latin and Kana) in accordance with JISX0201)
- 4 Kanji characters (Shift JIS values 8140h to 9FFCh and E040h to EAA4h shifted from JIS X0208)

Example: QRCode, alphanumeric data: 2s

OMR: OMR mark spacing in dots (1/600 inch). Default value=85 (1/7 inch)

12.7 Important notes:

Please read chapters 21 to 23 for full information on barcode symbology*** and symbols.

For Code 128 and GS1-128/UCC128/EAN128, please read chapter 15 for information on FNC codes.

Parameters cannot have decimals, i.e., "2.5" is invalid.

Barcode parameters must be combined in a sequence ending with the T parameter, e.g.:

<ESC>(s4p305h24v7,21s7,21b24670T

End the data to the barcode with a valid PCL5 regular font sequence, such as:

<Esc>(10U<Esc>(s0p12hbs4099T

When using default parameters, only the commas are required if other parameters have not been defined, e.g.:

<ESC>(s6p1,,,5s24850T

13. Legacy bitmap and scalable font calls compatibility

BarDIMM Pro supports the following font call commands to ensure compatibility with some legacy bitmap fonts:

<Esc>(10Q<Esc>(s...1000T	Code 39, no text, space encoded as @
<Esc>(10Q<Esc>(s...10001T	Code 39, no text, space encoded as @
<Esc>(10Q<Esc>(s...10002T	Code 39, no text, space encoded as @
<Esc>(10Q<Esc>(s...10003T	Code 39, no text, space encoded as @
<Esc>(10Q<Esc>(s...10004T	Code 39, text below, space encoded as @
<Esc>(10Q<Esc>(s...10005T	Code 39, text below, space encoded as @
<Esc>(10Q<Esc>(s...10006T	Code 39, text below, space encoded as @
<Esc>(12Y<Esc>(s...28685T	Code 128, no text, medium bars
<Esc>(12Y<Esc>(s...28686T	Code 128, no text, narrow bars
<Esc>(12Y<Esc>(s...28687T	Code 128, no text, wide bars

Note: ... designates the p, h, v, b and s parameters to add inside the command

14. Code 128 Control Codes

Code 128 has five non-data special control codes, called FUNCTION CODES, and 2 control codes to switch from one 128 set (A, B or C) to another. The switching control codes are used by BarDIMM Pro and BarDIMM Box to force one 128 set. As an example, the string "123456" can be printed with both sets A, B, and C. Inserting a character with ASCII value = 134 at the beginning of the string will force BarDIMM Pro and BarDIMM box to use the set B of code 128.

Those special control codes can only be used with the 128 Autoswitch and the GS1-128/EAN128/UCC128 barcodes.

Note that both Code 128 Autoswitch and GS1-128/EAN-UCC 128 analyze the data and optimize the barcode length by switching automatically between sets A, B and C. GS1-128 (also known as EAN128 and UCC-128) already include the FNC1 code as the first character: you should not send it with the data.

Special control codes are inserted by passing the following special decimal characters in the bar code:

128 = SHIFT
129 = FNC 1
130 = FNC 2
131 = FNC 3
132 = FNC 4
133 = CODE A
134 = CODE B
135 = CODE C

15. SAP Support

BarSIMM/BarDIMM, BarDIMM Pro and BarDIMM Box functionalities are supported standard by the SAP R/3 software.

SAP OSS notes are available from the <http://www.bardimm.com> web site.

- ◆ OSS note #5196 lists standard R/3 barcode names and supported device types for printing barcodes.
- ◆ BarDIMM language commands are built into the HP device types by SAP.
- ◆ Modifications are only required for special Barcode types and sizes.
- ◆ OSS note #45643 lists PCL-5 command details for barcode attribute selection.
- ◆ BarDIMM language commands are maintained as " Print Controls " in SPAD.
- ◆ SE73 transaction lists barcode names and print-controls for every device type.
- ◆ Barcode on: Print-control SBPxx
- ◆ Barcode off (regular font): SBSxx
- ◆ A test text is built into R/3: SO10, SAPSCRIPT-BARCODETEST (client 000).
- ◆ The SAP print control for OCR-A is SF400 and SF500 for OCR-B.

Note: in the early release of the device type, there were a few errors in the escape sequences. It is then recommended to verify the escape sequence syntax in R/3.

SAP has pre-defined a list of size and parameters for barcodes. If these don't match your needs, you may modify the controls (copy the controls into the user Z-environment and modify them based on your needs). The barcode activation strings are easily defined using this manual or the interactive BDTTGEN utility for Windows.

Note: all print controls are defined in R/3 using Hexadecimal values (1B for <Esc>...).

For more information on using BarDIMM Pro and BarDIMM Box with SAP, like on inclusion of FNC1 codes in EAN128 barcodes, please check the www.bardimm.com web site, FAQ section.

16. Generic ERP, Linux, AS/400 and Mainframes Support

Other ERPs and custom developments can use BarDIMM Pro and BarDIMM Box features by including BarDIMM language commands in output scripts (using the Freescape char if necessary).

On Linux system, AS/400 (in SCS mode only) and Mainframes (in SCS mode only), you just need to enter in your spools definitions the ASCII barcode activation BarDIMM Language commands string followed with the data to barcode to get nice looking barcodes. The barcode activation strings are easily defined using this manual or the interactive BDTTGEN utility for Windows.

17. BarDIMM Language Commands Examples

Here is an example of a valid BarDIMM language command sequence to select a barcode:

```
<Esc>(s4p102h40v10,30b10,30s24670T<data>
```

24670T Symbology***: code 39, not encoding spaces before/after data

4p Readable text below bars, without start/stop chars (*)

102h Caption text in Univers Regular

40v Bars height: 40 points $40/72=0.555$ inches
 $40*2.54/72=1.41$ cm

10,30b Thin bars are 10 dots wide, thick bars are 30 dots wide

10,30s Thin spaces are 10 dots wide, thick spaces are 30 dots wide

<data> The data to convert into barcode

Barcode Rotation:

To rotate a barcode, you can use PCL rotation commands. It is recommended you save the cursor position before activating the barcode, and restore that position after the barcode. Here is an example (sequences should be entered without carriage return):

```
<Esc>&fS Save cursor position
```

```
<Esc>&a1000h1000V Cursor positioning
```

```
<Esc>&a90P 90° rotation
```

```
<Esc>(s4p102h40v10,30b10,30s24670TSelect Barcode
```

```
JETMOBILEBARDIMM Barcode Data
```

```
<Esc>(10U<Esc>(sp10hsb4099T Switch back to Courier 10cpi font
```

```
<Esc>&aP No more rotation
```

```
<Esc>&lf1S Restore saved cursor position
```

Other Information

Permanent and secondary fonts switching can be used with barcode fonts. It is highly recommended that a text font be used as primary font, and barcode font as secondary font. (please refer to the PCL developer guide for all information on primary and secondary fonts).

Complete BarDIMM language sequences samples are produced by BDTTGEN available on www.bardimm.com.

Warning:

The BarDIMM language is not the PCL language. Therefore, some limitations apply regarding command compatibility:

- No font ID can be linked to a barcode created with the BarDIMM language
 - The BarDIMM language cannot be used from HPGL2, Postscript or PCL6
-

18. Default Parameters

Barcode Name	Height	TextFlag	Bar width 1	Bar width 2	Bar width 3	Bar width 4
UPC-A	74	3	8	16	24	32
UPC-E	29	3	8	16	24	32
EAN-8	50	3	8	16	24	32
EAN-13	62	3	8	16	24	32
CODE 2/5	29	1	6	18	-	-
CODE 39	29	1	6	18	-	-
39 EXT	29	1	6	18	-	-
CODE 93	29	1	6	18	-	-
93 EXT	29	1	6	18	-	-
CODE 128	29	1	6	12	18	24
GS1 – EAN/UCC 128	29	1	6	12	18	24
UCC 128	29	105	6	12	18	24
CODABAR	29	1	6	12	-	-
MSI PLESSEY	29	1	6	12	-	-
ZIP+4	9*	1*	-	-	-	-
USPS Tray Label	50.4	4	9*	27*	-	-
USPS Sack Label	50.4	1	9*	27*	-	-
German Postal 25	72	124	10	30	-	-
French Postal 39	36*	124*	7*	21*	-	-
Singapore 4 State	13.5*	1*	-	-	-	-

UK 4 State	13.5*	1*	-	-	-	-
Netherlands KIX	13.5*	1*	-	-	-	-
Australia 4 State	13.5*	N/A	-	-	-	-
MaxiCode	1x1 inch	N/A	N/A	N/A	N/A	N/A
PDF417	Auto	N/A	N/A	N/A	N/A	N/A
Data Matrix	Auto	N/A	N/A	N/A	N/A	N/A
QRCode 1/2	Auto	N/A	N/A	N/A	N/A	N/A
Aztec	Auto	N/A	N/A	N/A	N/A	N/A
Codablock	16	1	6	12	18	24
OMR marks	45 ^x	N/A	7 ^x	14 ^x	-	-

*: FIXED VALUES, CANNOT BE OVERRIDDEN BY THE USER
^x: SPECIAL USAGE, MIGHT NOT CORRESPOND TO COLUMN TITLE
N/A: NOT APPLICABLE

Notes:

Height corresponds to the h parameter, TextFlag to the p parameter and the four bar widths to the b parameter.

Height is in 1/60th of inch, and bar widths are in 1/600th of inch.

Spaces default values are the same as for bars.

19. Bar Code Formats Characteristics: Size

Barcode type	Characters encoded ⁽¹⁾	Input length* (2)	Char width Unit=thin bar width	Compression	Start/ Stop ⁽³⁾ size(in thin bar)	Checksums * = optional
UPC-A	D	11	7	N	11	1
UPC-E	D	11 or 6	3,5 (for 11) 7 (for 6)	Y (for 11)	14,5 (for 11) 11 (for 6)	1 (for 11)
EAN/JAN-8	D	7	7	N	11	1
EAN/JAN-13	D	12	7	N	11	1
Supplemental	D	2 or 5	9	N	13	0
2 or 5 for EAN/UPC						
CODE 39	DPU	1 to 99	16	N	32	*1
39 EXT	DPULC	1 to 99	DU:16 PLC:32	N	32	*1
Interleaved 2/5 D		2 to 100	9	Y	12	*1
Industrial 2/5	D	2 to 100	14	N	20	*1
Matrix 2/5	D	1 to 99	10	N	18	*1
EAN-128	DPUCL	1 to 99	variable	Y	>=35	1
Code 128 Auto	DPUCL	1 to 99	variable	Y	24	1
Code 128A	DPUC	1 to 99	11	N	24	1
Code 128B	DPUL	1 to 99	11	N	24	1
Code 128C	D	1 to 99	5,5	Y	24	1
UCC128	D	1 to 99	5,5	Y	51,5 (CHK)	2
RSS14	D	13	6	N	12	1
Codabar	DP	1 to 99	12	N	0	*1
MSI PLESSEY	D	1 to 99	12	N	8	*1 or 2
CODE 93	DPU	1 to 99	9	N	19	2
93 EXT	DPULC	1 to 99	DU:9 PLC:18	N	19	2
ZIP+4	D	5,9 or 11	29/600 Inch	N	5,8/600 Inch	1
Singap. 4State	D	6	88/600 Inch	N	22/600 Inch	1
UK 4State	DU	7, 8 or 9	88/600 Inch	N	22/600 Inch	1
NL KIX	DU	5 to 12	88/600 Inch	N	22/600 Inch	0
AP 37-CUST	D	8	44/600 Inch	N	44/600 Inch	1

AP 52-FF-MET	DUL	8+8D/5UL	44/600 Inch	Y (N table)	44/600 Inch	1
AP 67-FF-MET	DUL	8+15D/10UL	44/600 Inch	Y (N table)	44/600 Inch	1
Singap. ZIP+4	D	5,9 or 11	29/600 Inch	N	5,8/600 Inch	1
MaxiCode	DPLUC	up to 100	N/A	Y	N/A	Codewords
PDF417	DPLUC	up to 1848	N/A	Y	N/A	Codewords
Data Matrix	DPLUC	up to 2335	N/A	Y	N/A	Codewords
Codablock	DPLUC	up to 5366	variable	Y	46	1
Aztec	DPLUC	up to 3832	N/A	Y	N/A	Codewords
QRCode1/2	DPLUC	up to 7089	N/A	Y	N/A	Codewords

(1) D = Digits - P = Punctuation L = Lower case letters U = Upper case letters C = Control characters (ASCII 0 to 31)

(2) Checksum character not counted

(3) Checksum size not counted except when indicated with " CHK "

(4) N/A: Not applicable

20. Bar Code Formats Characteristics: Usage & format

There are many standard used to encode the information as bars. BarDIMM supports most of the Barcode standards:

UPC-A

 USA standard, for items sold to the public. UPC-A contains numeric data only and encodes a 12-digits number. The first one is the system number character, the next 5 digits are the supplier ID, the next 5 digits are the product number, and the last one, the required checksum character. You do not need to specify the checksum digit as BarDIMM Pro and BarDIMM Box recalculate it.

A digit is described by 2 bars and 2 spaces and its width is calculated as 7 thin bars.

The number character is printed as text on the left side of the bar code and the checksum on the right side.

The system number can have the following values:

- 0 or 7: Regular UPC codes
- 2: Random weight items
- 3: National Drug Code and National Health Related Items Code
- 4: For use without code format restriction and with checksum for non-food items
- 5: For use on coupons
- 1,6,8,9: Reserved

UPC-E (UPC-E0 and UPC-E1)

 Ideal for small packages because of its data compression. It contains the same information as the UPC-A except that there are minimum 4 zeros, which are suppressed. It reduces the number of digits from 12 to 6. BarDIMM Pro and BarDIMM Box accept the Zero Suppressed version of UPC-E in both versions of data, compressed and uncompressed. If data comes uncompressed, BarDIMM Pro and BarDIMM Box will perform automatically the compression.

A digit is described by 2 bars and 2 spaces and its width is calculated as 7 thin bars. Note that caption text below the barcode can be activated to verify checksum calculation.

EAN-8

 Used in Europe for items sold to the public. EAN-8 contains numeric data only and encodes an 8-digit number. The first two are the country code, the next 5 digits are the product number, and the last one is the required checksum character. You do not need to specify the checksum digit as BarDIMM Pro and BarDIMM Box recalculate it.

A digit is described by 2 bars and 2 spaces and its width is calculated as 7 thin bars.

EAN-13



European standard for items sold to the public, EAN-13 contains numeric data only and encodes 13 digits number. The first two are the country code, the next 6 digits are the supplier ID, the next 4 digits are the product number and the last one is the required checksum character (this split varies from country to country). You do not need to specify the checksum digit as BarDIMM Pro and BarDIMM Box recalculate it. If the checksum is sent as a 13th digit, it is ignored and recalculated.

A digit is described by 2 bars and 2 spaces and its width is calculated as 7 thin bars.

The number character is printed as text on the left side of the bar code and the checksum on the right side.

All the EAN and UPC codes can be followed with two or five digits of supplemental information.

Code 39



The real name is "3 of 9 bar code." It is probably the most commonly used bar code as it encodes not only digits, but also upper-case letters and punctuation. Spaces are encoded as bars. Text is encoded between start and stop characters " * " which are automatically generated by BarDIMM Pro and BarDIMM Box.

BarDIMM Pro and BarDIMM Box feature two flavors of 39 barcode call: with and without starting blanks. IDs 24670 and 24671 do not encode the space characters starting and ending the data to barcode. IDs 24672 and 24673 do encode the starting spaces.

Danish Postal 39 bar code



Special 39 code used on parcel labels for shipment through postal service in Denmark. Contains ten digits, a special checksum and ends with " DK. "

BarDIMM Pro and BarDIMM Box only needs the 10 digits.

French postal 39 bar code



RB 0123 4512 8FR

Special 39 code used on registered letters forms ("Recommandés") in France. Starts with " RA " or " RB, " then contains 8 digits, a special checksum, and ends with " FR ". BarDIMM Pro and BarDIMM Box only needs " RA " and " RB " and the 8 digits.

Extended 39



Based on the standard 3 of 9, it encodes all the ASCII characters by generating two characters for each character in the string to encode. Supports all ASCII codes from 0 to 126. Bar code pattern is quite large.

Interleaved 2 of 5



Numeric-only code, it requires an even number of digits in the string to be encoded. It can have from 2 to 30 digits. Also called "25 Interleaved".

Industrial and Matrix 2 of 5



Numeric-only codes, it can have from 1 to 30 digits.

Code 128



New standard for most barcode labels. Code 128 is a very compact bar code for numeric and alphanumeric strings. It has 3 modes: A, B and C, which encode different range of characters. Code 128 auto is an exclusive BarDIMM Pro and BarDIMM Box feature that allows you to encode all the 128 ASCII characters without analyzing the string to encode and use the required Code 128 modes. BarDIMM Pro and BarDIMM Box analyze data and switch dynamically between sets A, B and C to provide the most compact code. Code 128 Auto is fully compliant with the new worldwide standard for pallet labels, which uses Code 128 mode B and C within the same pattern (ECR labels standard). To include special characters like FNC codes or SHIFT, please read the "Code 128 Control Codes" chapter in that manual.

GS1-128, EAN-128 and UCC-128



Variable length bar code starting with FNC1 code and based on Code 128 sets A, B and C to encode the string. GS1-128 (formerly known as EAN-128 and UCC128) is used for pallets labels and EDI related barcode labels. BarDIMM Pro and BarDIMM Box add automatically the FNC1 code at the beginning and the checksums at the end.

GS1-128 symbology requires that tags are encoded between round brackets in caption text (and not in bars). BarDIMM Pro and BarDIMM Box automatically remove the () symbols in barcode but keeps them for caption text (new feature since BarDIMM Pro and BarDIMM Box version 3.2).

German 25 Postal Barcode



Those special 25 interleaved codes are used on parcel labels for shipment through the postal service in Germany. Two codes are used on a label:

- The Leitcode is used to encode the destination area and requires 13 digits
- The Identcode is used to encode the tracking number and requires 11 digits

Codabar/Monarch



Encodes digits and punctuation characters. Used mostly for blood labeling.

Code 93



Compressed version of Code 39.

Extended Code 93



Compressed version of Extended Code 39.

MSI Plessey



Numeric-only, it is used on labels for grocery industry.

GS1 DataBar-14 / RSS-14



The GS1 DataBar 14 (formerly known as RSS-14) is a linear symbology that makes omnidirectional scanning easy. It encodes 14 digits of data used to identify the GTIN (Global Trade Item Numbers) for scanning in the supply chain (for Application Identifier '01'). BarDIMM Pro and BarDIMM Box can generate the DataBar in various flavours: DataBar-14, DataBar-14 Truncated (shorter bars height) and DataBar-14 Stacked (used where a narrower symbol is needed as the DataBar-14 is printed in two rows of two segments each).

DataBar-14 can also accept 2D Composite Components (CC). Please refer to DataBar-14 + CC in the 2D Barcodes sections further down this manual.

GS1 DataBar Limited / RSS Limited



The GS1 DataBar Limited (formerly known as RSS Limited) is a linear symbology that encodes the same data as defined for all four types of DataBar-14. The encoding process is different and limits the values assigned for Indicator digits to 1 or 0. This form of DataBar Limited can be printed very small and is not generally intended for omnidirectional scanning. DataBar Limited contains two large data characters and a Mod 89 symbology check character. It does not have stacked or omnidirectional formats and is designed for small item identification.

GS1 DataBar Expanded / RSS Expanded



The GS1 DataBar Expanded (formerly known as RSS Expanded) is a variable length, linear symbology that is encoded differently than DataBar-14. This symbology allows up to 74 numeric or 41 alphabetic characters. This form of DataBar can be printed at densities that can be omnidirectionally scanned. It is used to encode 14 digits of numerical data that can be used to identify GTIN for scanning in the supply chain. DataBar Expanded encodes all EAN.UCC Application Identifier Element Strings. Special compaction methods have been designed to decrease the symbol size for common Element Strings.

ZIP+4 Postnet (USA only)



Prints the zip code as a bar code to speed mail through the postal service. (US Post system)

USPS Intelligent Mail Barcode (USA only)



Used since 2007, the USPS Intelligent Mail Barcode becomes mandatory in Fall 2009 for US companies looking for greater mail discounts.

Syntax for data:

barcode ID (2-digit), Special Service (3-digit), Mailer ID (6-digit), Serial number (9-digit), Delivery Point zip code (0, 5, 9 or 11-digit)

Example: 05,987,978425,684745129,92130

You may activate caption text below or above the bars, text is formatted automatically as per the USPS specs

USPS Tray barcode (USA only)



Used since 1997, bar-coded tray labels with a special 25 interleaved barcode are required for automation rate mailings of First-Class, Regular Periodicals, and Regular and Enhanced Carrier Route Standard Mail letter-size pieces and for First-Class flat-size pieces.

USPS 'Zebra' Barcode (USA only)

The US Post system has defined the Zebra code. This is a series of diagonal lines to the right of the barcode that serves solely as a visual indication that a tray contains bar-coded mail. The code must not appear on tray labels for non bar-coded mail.

This standard is applicable since July 1997. Due to its simplicity, the Zebra code is implemented in BarDIMM as a font with just one diagonal thick bar coded in the slash character '/' (ASCII value 47).

Therefore, you have to call the font and send three consecutive slash characters without any space in between. Here are the PCL codes to send:

```
<Esc>(10U<Esc>(s0p2.50h29vvsb23591T///
```

USPS Sack barcode (USA only)



Since July 1st, 1997, bar-coded sack labels with a special 25 interleaved barcode are required for automation rate Regular Periodicals and Standard Mail flat-size pieces prepared in sacks.

Singapore 4 State barcode



The Singapore Postal Service is promoting the use of a 4 State barcode to speed mail sorting. This 4 State barcode encodes a 6 digits number and has a checksum appended to the data. You must make sure you give a 6 digits number to the BarDIMM, and BarDIMM will calculate and print automatically the checksum.

Note: 4 State barcodes must be ended with a regular text font escape sequence.

Netherlands KIX barcode



The Dutch Postal Service is promoting the use of a 4 State barcode to speed mail sorting. This 4 State barcode encodes a 5 to 12 characters string and has a checksum appended to the data. You must make sure you give a valid string to the BarDIMM. Note that KIX barcode must be ended with a regular text font escape sequence.

UK Royal Mail 4 State barcode



The UK Postal Service is promoting the use of a 4 State barcode to speed mail sorting. This 4 State barcode encodes a variable number of digits and letters and has a checksum appended to the data. You must make sure you give the correct digits and letters to the BarDIMM, and BarDIMM will calculate and print automatically the checksum. 4 state barcodes must be ended with a regular text font escape sequence.

Australia Post 4 State Barcodes



Established in 1998, 4 State barcodes are used to allow Australia Post to sort incoming mail via barcode read from letters (those barcodes are totally different from the 4 State barcode used in Singapore). There are three different types of barcodes corresponding respectively to FCC values 11, 59 and 62. BarDIMM only needs the DPID and Customer information, and generates automatically all the other information like the FCC or Reed-Solomon checksum.

For each type or code, that data must be sent in a specific BarDIMM-specific format:

- ◆ Standard Customer Barcode (37-CUST) with only the Sorting Code (DPID)
 - <DIPD>
- ◆ Customer Barcode 2 (52-FF-MET), DPID and 16 bars of customer information
 - <DIPD>,<CustomerInfo>
 - Customer be 8 digits or 5 alphanumeric chars long
- ◆ Customer Barcode 3 (67-FF-MET), DPID and 31 bars of customer information
 - <DIPD>,<CustomerInfo>
 - Customer information can be 15 digits or 10 alphanumeric chars long
 - <DIPD> is the Sorting Code, and must be 8 digits long, <CustomerInfo> is customer information, the p parameter selects the N or the C symbol set (numeric or alphanumeric).

Example: <Esc>(s1p24787T12345678,7V 5<Esc>(s0p12h10v4099T

For the **P** option for the Australia Post 4state barcode, please read carefully the PCL parameters descriptions in the BarDIMM Language Syntax chapter.

21. BARCODES INFORMATION

To encode data including an Escape character (27 decimal, 1B hexadecimal), data must be enclosed in a transparent mode sequence (please read Transparent Print Data Mode paragraph on page 12).

UPS MaxiCode™



The MaxiCode barcode is a 2D barcode that consists of 884 hexagons surrounding a bull's-eye finder pattern. One bit of information is encoded by one hexagon. Up to 100 characters of information can be encoded in one square inch, which is the approximate fixed size of such a barcode.

The MaxiCode symbology includes built-in error correction capability, automatic data compression and full ASCII character set.

MaxiCode has been created by UPS and endorsed by AIM (Uniform Symbology Specification MaxiCode) as a multi-purpose EDI-ready two-dimensional barcode. UPS uses MaxiCode to encode all information about the parcels, to provide a faster and better service to its clients.

Please read the latest "Guide to Bar Coding With UPS OnLine For customers Generating Bar Code Labels", "MaxiCode" section, for format information.

MaxiCode data is a string made of a header, the ANSI message and an End Of Transmission code.

Hereunder is the detailed information found in the ANSI message for the UPS MaxiCode.

Please note that BarDIMM does not expect data in the same order. Please read the next paragraph for information on the data order.

Note: Always use uppercase characters for the MaxiCode data.

LIST OF MAXICODE INFORMATION FIELDS

Field name	Description	Required/Optional
Destination Postal code	5 or 9 Alpha/Numeric chars.	R
Destination Country code	3 digits	R
Class of service (3 digits)	3 digits	R
Tracking number	10 or 11 Alpha/Numeric chars.	R
Standard Carrier Alpha Code	UPSN	R
Shipper number	6 Alpha/Numeric chars.	R
Day of pick up	3 digits	R
Shipment ID number	1-30 Alpha/Numeric chars.	O
Item x of n in total	1-3/1-3 digits	R
Weight (lb.)	1-3 digits	R

Address validation (Y/N)	Y or N	R
Destination address	1-35 Alpha/Numeric chars.	O
Destination city	1-20 Alpha/Numeric chars.	R
Destination state	2 alpha chars.	R

The different fields are separated with the **<Gs>** (Group Separator, ASCII 29, HEX 1D). The barcode data terminates with the **<Eot>** (End of transmission, ASCII 04, HEX 04). To separate format types, use **<Rs>** (Field separator, ASCII 30, HEX 1E).

To separate primary and secondary address numbers, use **<Fs>** (Address field separator, ASCII 28, HEX 1C). BarDIMM expects to get both the primary and secondary messages from the application, separated by a comma.

The primary message data is composed of:

1. the label number (maximum: 8)
2. the number of labels for the current Package (maximum: 8)
3. the MaxiCode mode. Use 2 for domestic US shipments, 3 for international shipments
4. the postal code
5. the country code
6. the class of service

A comma must separate all those parameters

The secondary message is composed of:

- | | |
|--|---------------------------|
| 1. the ANSI Message Header | []><Rs> |
| 2. the Transportation Data Format Header | 01<Gs>96 |
| 3. the Tracking Number | (i.e.: 1Z00004951<Gs>) |
| 4. the SCAC | USPN<Gs> |
| 5. the UPS Shipper Number | (i.e.: 06X610<Gs>) |
| 6. the Julian Day of Pickup | (i.e.: 159<Gs>) |
| 7. the Shipment ID # | (i.e.: 1234567<Gs>) |
| 8. the Package n/x | (i.e.: 1/1<Gs>) |
| 9. the Package Weight | (i.e.: 10<Gs>) |
| 10. the Address Validation | (i.e.: Y<Gs>) |
| 11. the Ship To Address | (i.e.: 634 ALPHA DR<Gs>) |
| 12. the Ship To City | (i.e.: PITTSBURGH<Gs>) |
| 13. the Ship To State | (i.e.: PA) |
| 14. the End Of Format character | <Rs> (ASCII 30) |
| 15. the End Of Transmission | <Eot> (ASCII 04) |

Note: UPS MaxiCode expects the secondary message to be padded with fill characters to a total of 84 total characters. BarDIMM takes care of that requirement and there is no need to pad the data on the right (the fill character is '!' ASCII 33, HEX 21).

The secondary message cannot be longer than 84 characters. Therefore, the destination address length must be truncated if required if the total length for the secondary message is greater than 84 characters. That destination address is anyway optional in

the MaxiCode data. If data is too long, BarDIMM will not print the MaxiCode and prints an error message indicating by how many characters the length exceeds 84.

Note: Blank fields still must include the **<Gs>** separator.

After the **<Eot>** character, the application must send immediately a PCL escape sequence to switch a font other than MaxiCode.

For example, to switch to Courier font 10CPI, the sequence is:

```
<Esc>(s0p10h12vbs4099T
```

Note: if you use a character set other than PC-8, you should resend the character set selection before selecting the new font.

Example:

```
<Esc>(s24800T1,1,2,152382802,840,001,[])><RS>01<GS>96995011234<GS>840<GS>
>025<GS>1Z07000168<GS>UPSN<GS>WX9031<GS>272<GS><GS>1/1<GS>15<GS>
>Y<GS>123<FS>300<GS><GS>AK<RS><EOT><Esc>(s0p10h12vbs4099T
```

GS1/RSS + Composite Component



A Composite Component is a two dimensional bar code added to a **GS1-14** or **GS1-Expanded** barcode: it is not a true matrixed code, but a stacked linear bar code. CC is bi-directionally decodable therefore can be read with laser scanners. They have a binary-based encoding scheme optimized for EAN & UCC Application Identifier Element Strings. Special compaction methods have been designed to decrease the symbol size for commonly used Element Strings such as lot number and expiration date. All DataBar Composite symbols encode a linkage flag in both the linear component and the 2-Dimensional Composite Component to tell the scanner to continue scanning for the other component.

To add data in a CC call the regular DataBar symbology and send the data to encode as a CC after the digits for the DataBar code, separated by the character | (ASCII code 124):

Example with GS1 -14, "JetmobileBarDIMMpro" encoded as CC:

```
<Esc>(s24810T1234567890123|JetmobileBarDIMMpro<Esc>(s0p10h12vbs4099T
```

PDF417



The PDF417 is a high-density 2D barcode created by Symbol Technology and now an ANSI/AIM USA standard. This barcode is composed of a stack of rows with small black rectangles arranged in columns. The number of rows and columns can be user defined or set automatically to fit a ratio (2:3 is the most common ratio). PDF417 features built-in error correction capability, automatic data compression and full ASCII and binary character sets. It can encode up to 1848 characters of information per barcode, based on the compression level achieved.

PDF 417 supports two encoding modes: ASCII (Letters, punctuation and digits) and Binary (any binary value between 0 and 244) modes. ASCII mode has a better data density than the binary mode (maximum 106 versus 177 bytes per cm²) and can encode

much more data than the binary mode (maximum 1848 bytes versus 1108 bytes).
BarDIMM automatically selects the best encoding (binary or ASCII) for the supplied data.

Also, note that PDF417 has extensive error correction capabilities.

PDF417 barcodes are read with laser scanner and CCD cameras.

Number of rows (min/max): 3/90

Number of columns (min/max): 1/30

Note: number of rows x number of columns must be less than 929.

Data too long to be encoded in a PDF symbol can be encoded into a series of linked PDF417 symbols. This is called **Macro PDF417** (please read below).

There are many options for the PDF417 symbol, activated using parameters of the font-like PCL sequence. Please read carefully the parameters descriptions in the **BARDIMM LANGUAGE SYNTAX** chapter.

Macro PDF417

Data too long to be encoded in a PDF symbol can be encoded into a series of linked PDF417 blocks.

Macro PDF417 options are similar to the PDF417 barcode options, plus the maximum number of PDF417 symbols per column. When that maximum of blocks is reached a new column is created on the right of the previous column, and so on until all data is encoded.

DataMatrix™ and GS1-DataMatrix™



Data Matrix is a high density 2-D matrix code originally developed by RVSI – Acuity CiMatrix that can encode a lot of information in a very small space. The Data Matrix symbology has extensive error correction capabilities using ECC200 error checking. A DataMatrix symbol can store between one and

3116 numeric or 2335 alphanumeric characters and is scalable between a 1-mil square to a 14-inch square.

Since the overall size of the DataMatrix symbol is infinitely scalable, the DataMatrix symbols can be read at virtually any distance, given the right combination of DataMatrix size and reading equipment.

BarDIMM can scale the code with the definition of the small black square height/width. BarDIMM will automatically optimize the encoding (binary, text, digits) by analyzing the data on the data.

For the options for the DataMatrix symbol, please read carefully the PCL parameters descriptions in the **BARDIMM LANGUAGE SYNTAX** chapter.

BarDIMM Pro support special characters in DataMatrix such as FNC1 for GS1-DataMatrix using a special protocol.

To call special characters and sequences first send char "[" (ASCII 91).
The next character can be ASCII character 1 to 7 or 'd':

- [1 : generates a FNC1 followed by normal data then the GS1 separator for subsequent calls. FNC1 at second codeword position, the input data before '[1' shall be, between 'A' and 'Z', or between 'a' and 'z' or 2-digit between '01' and '99'.
Notes: To encode data to conform to specific industry standard, it needs to be authorized by GS1/AIM International.
- [2 : Structured Append must be followed by three 3-digit numbers between 1 and 254, representing the symbol sequence and file identifier. For example, symbol 3 of 9 with file ID 001401 is represented by [2042001401
- [3 : Reader Programming is followed by normal data
- [4 : Upper Shift is not allowed in the input data
- [5 : MH10.8.3 Abbreviated format 05 header for Application Identifier is followed by normal data
- [6 : MH10.8.3 Abbreviated format 06 header for Data Identifier is followed by normal data
- [7NNNNNN is Extended Channel NNNNNN where NNNNNN is 6-digit EC value (000000 - 999999). e.g. Extended Channel 9 is represented by ~7000009
- [8 : <GS> separator
- [dNNN: creates ASCII decimal value NNN for a codeword (NNN must be 3 digits)

Note: if [needs to be encoded in the data it shall be encoded as [[

GS1-DataMatrix example:

Send <Esc> (s15b24820T[101095011010209171719050810ABCD1234[12110 to encode <FNC1>01095011010209171719050810ABCD1234<FNC1>2110 equivalent to <FNC1>01095011010209171719050810ABCD1234<GS1>2110

Resulting printed barcode:



(01) 09501101020917
(17) 190508
(10) ABCD1234
(21) 10

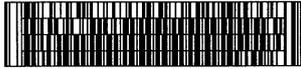
Aztec Code™



Aztec Code is a 2D matrix barcode symbology*** developed by Welch Allyn designed to combine the best characteristics of several 1st generation symbology, with special attention paid to ease of printing, ease of finding in any orientation, allowance for field distortion, high data security with user-selected redundancy, and efficient storage over the range from small to large data messages. The smallest Aztec Code symbol encodes 13 numeric or 12 alphabetic characters, while the largest Aztec Code symbol encodes 3832 numeric or 3067 alphabetic characters or 1914 bytes of binary data. BarDIMM can scale the code with the definition of the small black square height/width.

For the options for the Aztec Code symbol, please read carefully the PCL parameters descriptions in the **BARDIMM LANGUAGE SYNTAX** chapter.

Codablock F



Codablock F is a 2D barcode developed by ELMICRON, as an extension of CODE 128. Within its capacities, it is possible to cut a given CODE 128 into several pieces and to arrange them in a multiple rows symbol. A Codablock symbol may contain 2 to 44 rows of 1 to 61 characters (up to 122 for numeric data per row), and supports most features from Code 128.

For more information on code 128 features, please read Code 128 data in this manual.

For the options for the Codablock symbol, please carefully read the PCL parameter descriptions in the **BARDIMM LANGUAGE SYNTAX** chapter.

QRCode™



QR code is a two-dimensional matrix symbol developed by DENSO Corporation. It is available in two models—Model 1 and Model 2 (an enhanced version of Model 1). The BarDIMM system supports four-level error corrections and a wide range of symbol sizes. BarDIMM can scale the code with the definition of the small black square height/width.

A QRCode symbol can include numeric and alphanumeric data with high compression, binary, Kana and Kanji data. Maximum number of characters per QRCode symbol:

QRCode	Model 1	Model 2
Numeric	1,167	7,089
Alphanumeric	707	4,296
8-bit byte char.	486	2,953
Kanji characters	299	1,817

Swiss QRCode™



The Swiss QR code is a modified QRCode symbol that meets very strict requirements and enables the initiation of payments at banks in Switzerland. It is marked with the Swiss cross in the middle. It is scaled automatically to fit the expected surface on documents and carry the Swiss cross at its center. There is no need to define any parameter for the Swiss QRCode, just call the font sequence then sends the data where the fields are separated by a carriage return, then call a new font at the end of the data to barcode.

Note: there must be a 5mm white margin around the barcode, ensure no line, text or graphic comes closer to the barcode.

GS1-QRCode™



The GS1-QRCode is a special version of the QRCode that can encode GS1 AI (Application Identifier) and non-ASCII FNC1 data separator (it can be inserted in the barcode data but won't be output by the reader).

To insert a FNC1 or Gs character you need to use the special character [Important: The starting FNC1 is automatically added, no need to specify it.

Example of data sent for GS1-QRCode: 010950110153000317140704[10CELIVEO

This corresponds to <FNC1>010950110153000317140704<Gs>10CELIVEO
Scanning will return: (01) 09501101530003 (17) 140704 (10) CELIVEO

More information on <https://www.gs1.org/standards/barcodes/2d>

OMR marks

OMR marks are horizontal or vertical black solid lines found on printed mailing sheets. The mail processing machines check for these lines on every page fed in the system. The tracking of these marks triggers mechanical processes like the folding of all pages that should be inserted together in an envelope.



BarDIMM can generate OMR marks used by insertion/folding/Sealing systems found in mailrooms. Using BarDIMM makes it easy to put those marks in ERP, Linux or any PCL5 document where you can control the spool commands.

There is no standard for OMR marks; the specifications vary per machine and per OMR scanning software (please refer to your mailroom system brochures for your own OMR marks requirements). But BarDIMM can be configured to fit any specification.

Width, spacing and length marks can be defined using the b, s and v parameters.

Note: Some system use thicker marks for start/stop, some use only one type of mark for all marks.

Usage: Only 3 characters can be used in data for OMR: '0', '1' and '2':

- 1: Regular mark (thickness defined by the 1st parameter for b)
- 2: Heavy mark (thickness defined by the 2nd parameter for b)
- 0: Mark skipped

Marks are defined in the data from top to bottom.

22. Euro Currency Symbol and Additional Fonts

BarDIMM features the old HP Barcode & More cartridge (C2053A) fonts and some scalable logos that can be used together with barcodes, on labels and other documents: Euro symbols, manufacturing, electronics and safety symbols. Barcode & More fonts and special logos are accessible through fonts, using standard PCL-5 font commands..

22.1 Euro and other currency symbols

Escape sequence: <Esc>(10Q<Esc>(s1p <size>vsb10452T

where <size> is the symbol size in points (1/72th inch)

	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
64		€	€	€	£	¢	¤	¥								
80																
96		€	€	€	€	€	€	€	€	€	€	€	€	€		

22.2 Manufacturing and safety symbols

Escape sequence: <Esc>(10Q<Esc>(s1p <size>vsb10400T

where <size> is the symbol size in points (1/72th inch)

	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
64							CE	CE	♿	♻️	☢️	☹️	☹️	☹️	☹️	♻️
80	♻️	♻️	♻️	☹️	☹️	☹️	☹️	☹️	☹️	☹️	☹️	☹️	☹️	☹️	☹️	☹️
96		☠️	♻️	♻️	♻️	♻️	♻️	♻️	♻️	♻️	♻️	♻️	♻️	♻️	♻️	♻️
112	⚠️															

SPECIAL MULTI-CHARACTERS SYMBOLS:

Green point <Esc>)10Q<Esc>)s1p20vsb10400TE
with text <Esc>)10Q<Esc>)s1p20vsb10400TDE

with gray arrows <Esc>)10Q<Esc>)s1p20vsb10400Td

<Esc>*c15G<Esc>*v2Te<Esc>*vT

Recycling logo <Esc>(10Q<Esc>(s1p20vsb10400Tghij<8>123

22.3 Electronics and safety symbols

Escape sequence: <Esc>(10Q<Esc>(s1p <size>vs3b10400T

where <size> is the symbol size in points (1/72th inch)

	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
32																
48																
64																
80																
96																
112																

These symbols are from the font library of Elsner und Flake Fontinform GmbH, Hamburg.

23. Odette Transport Label macros

BarDIMM Pro and BarDIMM Box contain the VDA 4902 / Odette label used in the automobile industry. That label is included as PCL5 macros callable from any application using their number.

- ◆ Under SAP R/3, Oracle and other ERPs, using PCL5 commands.

To print one empty label on the page, send the following sequence at the beginning of the page:

```
<Esc>&l1E<Esc>&a0h0V<Esc>&fs###y3x1S
```

To print 2 empty labels on the page, send the following sequence at the beginning of the page:

```
<Esc>&l1E<Esc>&a0h0V<Esc>&fs###y3x1S<Esc>&a0h4100V<Esc>&fs###y3x1S
```

Note: ### must be replaced by the 3 digits macro number (read table below).

V3 German	V3 English	V3 French	V3 Italian	V3 Spanish	V4 English	V4 German
300	301	302	303	304	311	312

The safety symbol is available in the safety symbol font (read previous chapter).

(1) Customer Jetmobile www.jetmobile.com www.bardimm.com		(2) Point of delivery/storage/sample 	
(3) Delivery note Order complement A/P 10934213A5		(4) Supplier address BrakesCorp TruckTown	
		(5) Weight net 39	(6) Weight gross 42
		(7) Number 1	
(8) Ref-No. 8924353423  			
(9) Quantity 100 		(10) Description BDJC4079020	
		(11) Supplier article BD44MB711 	
(12) Supplier-No. KL9645 		(13) Production Date 010120	(14) Modification M01
(15) Shipping mark  010544		(16) Lot-No. 221.3	
(17) 			

Example of Odette label macro with data, barcodes and security symbol added

24. Loading fonts and macros in BarDIMM Pro

BarDIMM Pro features permanent flash disk storage, to store forms, fonts, macros, and logos on the printer. This storage can be managed using the latest version of HP Web JetAdmin or special tools like the third-party "Forms&Fonts Manager" software.

25. Loading fonts and macros in BarDIMM Box

The BarDIMM Box has an automatic loader that sends to the configured printer resources such as macros, fonts, signatures pre-printed pages etc... This Loader sends the content of Macros folder to the printer at power-on and all the times the printer has a printer fault or a restart.

The BarDIMM Box supports the four standard hp PJP commands used to store files on LaserJet storage device such as printer disk drive. By default the public area of the BarDIMM Box flash storage area is named disk "0:".

With appropriate knowledge it is possible to create a file containing macros, fonts, etc, that will be stored on the BarDIMM Box and sent to the connected printer as a regular job at every printer start.

The file has to begin with a special 4 bytes header: #~#~

The supported PJP commands are:

- ◆ FSAPPEND
- ◆ FSDELETE
- ◆ FSDOWNLOAD
- ◆ FSMKDIR

File Example:

```
#~#~<Esc>%-12345X@PJP
```

```
<Esc>%-12345X@PJP
```

```
@PJP FSMKDIR NAME = "0:\macros"
```

```
@PJP FSDOWNLOAD FORMAT:BINARY NAME = "0:\macros\mymac.100" SIZE=19432
```

```
..... (binary stream of 19432 bytes)
```

```
<Esc>%-12345X
```

26. Activating macros

- ◆ **Under SAP R/3, Oracle, and other ERPs:** using PCL5 commands to activate a PCL5 macro overlay or call.

Macro Call: <Esc>&f#y3X

Macro Overlay: <Esc>&f#y4X

(in those sequences replace # with the macro number)

27. Main Error Messages in Bar Codes

BarDIMM Pro and BarDIMM Box feature a built-in debugging system for your bar codes. When an error condition occurs, a **X** is printed on top of the bars and the following error messages appear automatically under the bars. Most error messages are self-explicit.

27.1 Main error messages

27.1.1 **!Err: Char=nn**

Symbologies***: All

An invalid character was entered in the string to be printed as a bar code. 'nn' is the ASCII value of that character. Such an error occurs, for example, if you include a letter in a numeric-only bar code like EAN or 25.

Action: verify the data for the barcode.

27.1.2 **!Err: Odd**

Symbologies***: 2of5 Interleaved, with/without CHK, Code 128C

The string you try to print in the 2 of 5 Interleaved format has an odd number of digits. With 25 interleaved and 128C barcodes, digits are grouped by pair. Note that if you use the 25 Interleaved with checksum calculation, you must send an odd number of digits as the checksum digit will round it to an even number of digits.

Action: verify the string size, and send an even or odd number of digits

27.1.3 **!Err: Length**

Symbologies***: All

Invalid length for data to be printed as a bar code. This error message is produced when string is too short or too long. Please read the tables and barcode format characteristics pages in this manual.

Action: Verify if the data length fits the symbology*** specs

27.1.4 **!Err: NonZero and !Err: InvVal**

Symbology***: UPC-E

There is a minimum of four zeros in a UPC-E barcode, and some positions must have very specific values. If BarDIMM Pro and BarDIMM Box find an unexpected value, this error message is printed.

Action: Verify if the data for the barcode fit the UPC-E symbology specs

27.1.5 **!Err: R/A/B**

Symbology***: French Postal 39 A/R

The French registered mail barcode must start with either 'RA' or 'RB'. The string supplied to BarDIMM Pro and BarDIMM Box for barcode data does not start with those characters.

Action: Verify if the data for the barcode fits the symbology specs.

27.1.6 **!Err: Fmt=00000000**

Symbology: Australia Post 4 State 37-CUST

The 37-CUST barcode encodes the DPID, an 8 digits number. The DPID string supplied to generate such a barcode is not made of 8 digits.

Action: Verify the length of the DPID string.

27.1.7 **!Err: Fmt=00000000,<CustInfo>**

Symbologies: Australia Post 4 State 52-FF-MET and 67-FF-MET

The 52-FF-MET and 67-FF-MET barcodes encode the DPID, an 8-digit number, and the customer information which can be encoded using the N table if it only includes digits. Either the DPID string is not made of 8 digits, or there is no customer information defined in the string, or the comma separator is missing.

Action: Verify if the data for the barcode fits the symbology specs.

27.1.8 **!Err: CustInfo: nonDigit**

Symbologies: Australia Post 4 State 52-FF-MET and 67-FF-MET

The 52-FF-MET and 67-FF-MET barcodes encode the DPID and the customer information, which can be encoded using the N table if it only includes digits. The customer information defined in the string supplied to generate such a barcode includes at least one non-digit character.

Action: Verify the Customer Information data for the barcode.

27.1.9 **!Err: CustInfo>NN (where NN is a value)**

Symbologies: Australia Post 4 State 52-FF-MET and 67-FF-MET

The 52-FF-MET and 67-FF-MET barcodes encodes the DPID and the customer information which maximum length depends from the encoding table (N or C) defined with the p parameter. The customer information defined in the string supplied to generate such a barcode is too long, the maximum size is NN for the current parameters.

Action: Adapt the length for Customer Information data.

27.1.10 !Err: InvCharInCustInfo

Symbologies: Australia Post 4 State 52-FF-MET and 67-FF-MET

The 52-FF-MET and 67-FF-MET barcodes encodes the DPID and the customer information which can include a predefined set of characters. The customer information defined in the string supplied includes illegal characters.

Action: Verify the Customer Information data.

27.1.11 !Err: Codablock size

Symbologies: Codablock

The number of rows and columns indicated in the escape sequence do not leave enough room for data encoding.

Action: Increase the columns and/or rows barcode size.

28. Troubleshooting

Barcode data is printed as text:

The printer may not have recognized the BarDIMM Pro or the BarDIMM Box may not be functioning properly. Please read the "Testing the BarDIMM Pro" chapter in this manual.

Barcodes are not readable

Verify if the barcode reader is set up to read the symbology you are printing. If you have a doubt, please use the sample barcodes printed in the "Bar Code Formats Characteristics: Usage and format" chapter in this manual. If your reader cannot read these barcodes, it is either defective or the symbology is not being read. Please refer to your barcode scanner regarding symbology activation and scanner usage.

How to stop barcode printing in a page:

Always send any other font selection sequence after the barcode data. Do not forget to send the character symbol set selection PCL command (eg: <Esc>(10U for PC-850).

Print jobs sent to the BarDIMM Box using PCL6, PDF or PostScript formats are corrupted:

Only send PCL5 print jobs to the BarDIMM Box as only this printer language is supported. Don't send directly PDF files to the printer through the BarDIMM Box.

Formatting the German Post barcode:

To print the code with the correct layout, use 124 for the p parameter and 300 for the h parameter: <Esc>(s124p300h24642T

Error message with 2of5 interleaved barcode:

The number of encoded digits must be even (multiple of 2). If you use a checksum, then you need to send an odd number of digits (the calculated checksum will add one character, making the total data length an even number).

Narrow barcodes are sometime not readable:

Please read the "Bar Code Readability" chapter at the beginning of that manual.

In all laser printers, very thin lines do not have a perfectly clean edge, due to the toner particle shape that is not square. The result is that narrow black bars are wider than blank spaces of the same width. The solution is to tune the width by using the B and S parameters to reduce the horizontal width of the thin black bars, or the S parameter to widen the thin white bars.

Barcodes on the very top of the page are not printed correctly

As barcodes are printed at the current cursor position from the baseline to the top of the page, they may not be printed correctly (wrong height or caption text in the middle of the barcode) if there is not enough room on top of that current cursor position. Make sure you set the cursor in a vertical position compatible with the barcode height.

39 barcode is much longer than it should be, typically as wide as the page

When you position horizontally the cursor using blanks to put the barcode at the right place, you must send the barcode selection sequence **after** sending the space characters to move horizontally. If you do not do that, the spaces are part of the barcode data and the barcode is much wider than expected (usually across the page).

If you can only send the barcode selection sequence at the beginning of the line, use the special 39 symbologies with no starting spaces (IDs 24670 and 24671). This symbology will not include the starting spaces in the barcode data.

Barcodes in PCL5 Macros

Barcodes calling sequences cannot be inserted in PCL5 macros, but barcode sequence plus barcode data can be inserted in PCL macros. If an application needs to send multiple times the same barcode, it can include it in a PCL macro and invoke it the required number of occurrences. For more information on the PCL language and macros, please consult the FAQ/KB section of the www.bardimm.com web site.

29. Warrantee information

29.1 Hardware warrantee information

Jetmobile warrants all BarDIMM Pro and BarDIMM Box components to be free from defects, and will—at our option—repair or replace the product should it fail within one year from the first date of shipment. This warranty is limited to defects in workmanship or materials, and does not cover software, firmware, customer damage, abuse or unauthorized modification. If this product fails or does not perform as warranted, your sole recourse shall be repair or replacement as described above. Under no condition shall **Jetmobile** be liable for any damages incurred by the use of this product. These damages include, but are not limited to, the following: lost profits, lost savings and incidental or consequential damages arising from the use of or inability to use this product. **Jetmobile** specifically disclaims all other warranties, expressed or implied, and the installation or use of this product shall be deemed an acceptance of these terms by the user.

29.2 FCC rules – radio and TV interference

BarDIMM Box generates and uses radio frequency energy, and if not installed and used properly—that is, in strict accordance with the manufacturer's instructions—may cause interference to radio and television reception. BarDIMM Box has been tested and found to comply with the limits for a Class A computing device in accordance with the specifications in Subpart J of Part 15 of FCC rules, which are designed to provide reasonable protection from such interference in a commercial installation. However, there is no guarantee that interference will not occur in a particular installation. If BarDIMM Box does cause interference to radio or television reception, which can be determined by disconnecting the Adapter from all its plugs, the user is encouraged to try to correct the interference by one or more of the following measures: moving the computing equipment away from the receiver, re-orienting the receiving antenna and/or plugging the receiving equipment into a different AC outlet (such that the computing equipment and receiver are on different branches).

29.3 Service

All warranty and out-of-warranty repairs must be returned freight prepaid and insured to your Jetmobile reseller. All returns must have a Jetmobile Return Materials Authorization number on the outside of the shipping container. This number may be obtained by your reseller if this is found necessary by Jetmobile, from the Jetmobile Technical Support at support@jetmobile.com.

Note: Packages received without an RMA number will not be accepted.

Jetmobile distributors are available to answer any questions that might arise concerning the installation or use of your BarDIMM Pro or BarDIMM Box.

29.4 BarDIMM Box Specifications

Power Supply Requirement	: 100-240V
Box power	: +5v @1080mA
Operating Temperature	: 0~60°C (32~140°F)
Size (W x H x D)	: 115 x 115 x 35 mm
Weight	: 505g
Certification	: CE, FCC

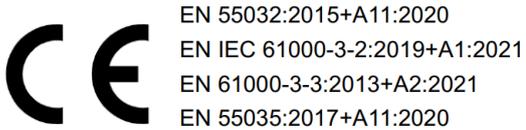
For the latest information, please check
<http://www.bardimm.com>
for more information

30. DECLARATION OF CONFORMITY

We,
Jetmobile Pte Ltd
541 Orchard Road
238881 Singapore

declare under our sole responsibility that the product
BarDIMM Box and BarDIMM Pro

to which this declaration relates, are in conformity with the following standards and/or other normative documents.



ROHS/REACH Directive
EC No 1907/2006,
extended to 235 SVHC and
Resorcinol (April 2023)

We hereby declare that the above-named product is in conformity with the essential requirements and other relevant provisions of Telecommunication Directive (Dz. U.2000, nr 73 pos. 852). The technical documentation relevant to the above equipment will be held at

Jetmobile Pte Ltd
541 Orchard Road
238881 Singapore

Jean-François d'Estalenx
(Name)
Head of Development
(Title)



(Signature)
July 1st, 2023
(Date)

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<http://www.bardimm.com>

